

ISO 19903:2019-08 (E)

Petroleum and natural gas industries - Concrete offshore structures

Contents		Page
Foreword		viii
Introduction		ix
1 Scope	1	1
2 Normative references		1
3 Terms and definitions		2
4 Symbols and abbreviated terms		8
4.1 Symbols		8
4.2 Abbreviated terms		10
5 General requirements		10
5.1 General		10
5.2 Overall planning requirements		11
5.2.1 General		11
5.2.2 Quality system		11
5.2.3 Qualifications of personnel		11
5.2.4 Documentation		11
5.3 Functional requirements		12
5.3.1 General		12
5.3.2 Position on site		12
5.3.3 Environmental considerations		12
5.3.4 Platform operational requirements		13
5.4 Structural requirements		13
5.4.1 General		13
5.4.2 Structural concept requirements		13
5.4.3 Materials requirements		14
5.4.4 Execution requirements		14
5.4.5 Temporary phases requirements		14
5.5 Design requirements		14
5.5.1 General		14
5.5.2 Design actions		14
5.5.3 Design resistance		14
5.5.4 Characteristic values for material strength		15
5.5.5 Partial factors for structural materials		15
5.5.6 Design by testing		15
6 Action and action effects		16
6.1 General		16
6.1.1 Classification of actions		16
6.1.2 Determination of action effects		16
6.2 Environmental actions		17
6.2.1 General		17
6.2.2 Wave actions		17
6.2.3 Current actions		20
6.2.4 Seismic actions		21
6.2.5 Ice actions		21
6.3 Other actions		22
6.3.1 Permanent actions		22

6.3.2	Variable actions	22
6.3.3	Actions from imposed deformations	22
6.3.4	Accidental actions	23
6.4	Partial factors for actions	26
6.5	Combinations of actions	27
6.6	Exposure levels	28
7	Structural analyses	29
7.1	General	29
7.2	General principles	29
7.2.1	Planning	29
7.2.2	Extent of analyses	30
7.2.3	Analysis requirements	30
7.2.4	Calculation methods	31
7.2.5	Verification of analysis results	31
7.2.6	Documentation	32
7.3	Physical representation	32
7.3.1	Geometrical definition	32
7.3.2	Material properties	33
7.3.3	Soil-structure interaction	34
7.3.4	Other support conditions	34
7.3.5	Actions	35
7.3.6	Mass simulation	36
7.3.7	Damping	37
7.4	Types of analysis	37
7.4.1	Static linear elastic analysis	37
7.4.2	Dynamic analysis	37
7.4.3	Non-linear analysis	39
7.4.4	Probabilistic analysis	40
7.4.5	Reliability analysis	40
7.4.6	Discontinuity region analysis	40
7.5	Analysis requirements	40
7.5.1	General	40
7.5.2	Analysis of construction stages	40
7.5.3	Transportation analysis	41
7.5.4	Installation and deck mating analysis	41
7.5.5	In-service strength and serviceability analysis	41
7.5.6	Fatigue analysis	42
7.5.7	Seismic analysis	42
7.5.8	Analysis of accidental or abnormal design situations	44
8	Concrete works	45
8.1	Design	45
8.1.1	Reference standard for design	45
8.1.2	Design principles for shell members	45
8.1.3	Design principles for transverse shear	45
8.1.4	Design principles for fatigue	45
8.1.5	Design principles for durability	46
8.1.6	Design principles for liquid tightness	46
8.1.7	Design principles for prestressed concrete	46
8.1.8	Design principles for second order effects	47
8.1.9	Principles for handling water pressure in pores and cracks	47
8.1.10	Design principles for discontinuity regions	47
8.1.11	Design principles for imposed deformations	47
8.1.12	Increase in strength of concrete with time	47
8.1.13	Design for fire resistance	47
8.1.14	Design for earthquakes	47
8.1.15	Design of embedments	48
8.1.16	Treatment of early-age and drying shrinkage effects	48
8.1.17	Partial factors for material	48
8.2	Materials requirements	48

8.2.1	General	48
8.2.2	Concrete constituents	49
8.2.3	Concrete	52
8.2.4	Reinforcement	54
8.2.5	Prestressing steel	55
8.2.6	Embedded materials	55
8.3	Execution	55
8.3.1	Falsework and formwork	55
8.3.2	Reinforcement	58
8.3.3	Pre- and post-tensioning	59
8.3.4	Concreting	62
8.3.5	Execution with precast concrete elements	66
8.3.6	Embedded components	68
8.4	Geometrical tolerances	68
8.4.1	General	68
8.4.2	Reference system	69
8.4.3	Tolerances of structural members	69
8.4.4	Cross-sectional tolerances	70
8.4.5	Embedments and penetrations	70
8.5	Quality control -- Inspection, testing and corrective actions	71
8.5.1	General	71
8.5.2	Inspection of materials and products	71
8.5.3	Inspection of execution	71
9	Foundation design	74
9.1	General	74
9.2	Principal elements	75
9.3	Marine site investigation	75
9.3.1	Purpose of investigation	75
9.3.2	Soil investigation	75
9.3.3	Laboratory investigation	75
9.4	Characteristic soil parameters	75
9.5	Partial factors for actions and materials	76
9.5.1	General	76
9.5.2	Partial factors for actions	76
9.5.3	Partial factors for materials	76
9.6	Geotechnical design principles	76
9.6.1	General	76
9.6.2	Dynamic analysis for action effects	77
9.6.3	SLS	77
9.6.4	FLS	77
9.6.5	ULS	77
9.6.6	ALS	78
9.7	Bearing capacity	78
9.8	Soil reactions on structures	78
9.9	Installation and removal	79
9.9.1	Sea floor preparation	79
9.9.2	Installation	79
9.9.3	Removal	79
9.10	Scour	79
10	Mechanical systems	80
10.1	General	80
10.2	Permanent mechanical systems	80
10.2.1	General	80
10.2.2	Crude oil storage system	81
10.2.3	Other storage systems	83
10.2.4	Refrigerated gas storage systems	83
10.2.5	Permanent ballast water system	83
10.2.6	Sea water systems	84
10.2.7	Drains, sumps and bilge	84
10.2.8	Vents	84

10.2.9	Safety systems	84
10.2.10	Decks	85
10.2.11	Elevators	85
10.2.12	Lifting devices	85
10.2.13	Risers and J-tubes	85
10.2.14	Conductors and shale chutes	86
10.2.15	Access	86
10.2.16	HVAC	86
10.2.17	Structure and foundation condition monitoring	86
10.2.18	External markings	87
10.2.19	Other	87
10.3	Temporary mechanical systems	87
10.3.1	General	87
10.3.2	Air cushion system	87
10.3.3	Temporary ballasting/de-ballasting water system	88
10.3.4	Grouting and skirt evacuation systems	89
10.3.5	Instrumentation for construction, tow and installation of the structure	90
10.3.6	Other systems	90
10.4	Attachments and penetrations	90
10.4.1	Attachments	90
10.4.2	Penetrations	91
10.4.3	Welding	91
10.4.4	Corrosion protection	91
10.5	Special considerations	91
10.5.1	Design, installation and testing of piping	91
10.5.2	Design of pipe supports	92
10.5.3	Design of steel structures	92
10.5.4	Design of equipment	92
10.5.5	Dropped object protection	93
11	Marine operations and construction afloat	93
11.1	General	93
11.2	Engineering and planning	93
12	Corrosion control	94
12.1	General	94
12.1.1	Corrosion control in concrete structures	94
12.1.2	Corrosion zones and environmental parameters affecting corrosivity	94
12.1.3	Forms of corrosion and associated corrosion rates	95
12.2	Design for corrosion control	95
12.2.1	General	95
12.2.2	Criteria for design of corrosion control	95
12.2.3	Coatings and linings	96
12.2.4	Cathodic protection	96
12.2.5	Corrosion-resistant materials	99
12.2.6	Corrosion allowance	100
12.3	Fabrication and installation of systems for corrosion control	100
12.3.1	General	100
12.3.2	Coatings and linings	100
12.3.3	Cathodic protection	100
12.3.4	Corrosion-resistant materials	101
13	Topsides interface design	101
13.1	General	101
13.2	Basis for design	101
13.3	Deck/shaft structural connection	102
13.4	Topsides installation	102
13.5	Transportation, tow-to-field	103
14	Inspection and condition monitoring	103
14.1	General	103
14.2	Objective	103

14.3	Personnel qualifications	103
14.4	Planning	103
14.4.1	General	103
14.4.2	Basis for planning of inspection and condition monitoring	104
14.4.3	Programme for inspection and condition monitoring	104
14.4.4	Inspection and condition monitoring intervals	104
14.5	Documentation	105
14.6	Important items related to inspection and condition monitoring	106
14.6.1	General	106
14.6.2	Atmospheric zone	106
14.6.3	Splash zone	107
14.6.4	Submerged zone	107
14.6.5	Internal	107
14.6.6	Concrete durability	108
14.6.7	Corrosion protection	108
14.7	Inspection and condition monitoring types	108
14.7.1	General	108
14.7.2	Structural monitoring and structural safety systems	109
14.8	Marking	109
14.9	Guidance for inspection of special areas	109
14.9.1	General concrete surface	109
14.9.2	Steel transition ring/concrete interface	110
14.9.3	Construction joints	110
14.9.4	Penetrations	111
14.9.5	Vertical intersections between different structural parts	111
14.9.6	Embedded plates	111
14.9.7	Repaired areas	111
14.9.8	Splash zone	111
14.9.9	Debris	111
14.9.10	Scour	111
14.9.11	Differential hydrostatic pressure (drawdown)	112
14.9.12	Temperature of oil sent to storage	112
14.9.13	Sulphate reducing bacteria	112
14.9.14	Post-tensioning	112
15	Assessment of existing structures	112
15.1	General	112
15.2	Structural assessment initiators	113
15.3	Planning for decommissioning	113
15.3.1	Planning	113
15.3.2	Analysis for removal	113
Bibliography		115