ISO 21809-11:2019 (E)

Petroleum and natural gas industries — External coatings for buried or submerged pipelines used in pipeline transportation systems — Part 11: Coatings for in-field application, coating repairs and rehabilitation

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Abbreviations

5 General requirements

5.1 Responsibility of the purchaser
5.2 Rounding
5.3 Conformity to requirements

6 Information to be supplied by the purchaser

6.1 General information
6.2 Additional information

7 Qualification processes and application procedures

7.1 General
7.1.1 Coating material qualification, by the manufacturer (coating materials qualification)
7.1.2 Qualification of the coating system, by the applicator (coating system qualification)
7.1.3 Procedure Qualification Trials (PQT) if requested by the purchaser
7.1.4 Pre-Production Trial (PPT)
7.1.5 Production test
7.2 Application Procedure Specification (APS)
7.3 Procedure Qualification Trial (PQT)
7.4 Pre-Production Trial (PPT)
7.5 Inspection and Testing Plan (ITP)
7.6 Coating materials
7.7 Qualification of coating and inspection personnel
7.7.1 General
7.7.2 Qualification of coating operatives
7.7.2.1 Competency determination
7.7.3 Documentary evidence of applicator's coating operatives' qualification
7.7.4 Requalification
7.8 Production testing and inspection
7.8.1 Inspection documents and traceability

8 Safety requirements

8.1 General
8.2 Safety precautions in flammable atmosphere
8.3 Safety precautions in confined space
8.4 Safety precautions for coating removal
8.5 Safety precautions for surface preparation and coating application
8.6 Positive isolation and ventilation

9 Requirements for quality management and quality assurance

9.1 General

9.2 Test during work execution

10 Criteria for the condition assessment of an existing coating

10.1 General — Evaluation of coating condition
10.2 Applicable inspection techniques
10.2.1 In Line Inspection (ILI)
10.2.2 Direct Current Voltage Gradient Surveys (DCVG)
10.2.3 Alternating Current Voltage gradient Survey (ACVG)
10.2.4 Current density
10.2.5 Direct assessment and visual inspection
10.2.6 Exploratory excavations
10.2.7 Testing of the existing coating system

11 Selection of the rehabilitation coating

11.1 Selection of the pipeline rehabilitation coating system
11.1.1 Contamination by soluble salts
11.1.2 Dust contamination of the substrate
11.1.3 Substrate contamination by oil, grease, and other petroleum-like products
11.1.4 Soil properties and soil stress
11.1.5 Additional mechanical protection
11.1.6 Compatibility with existing coating
11.1.7 Fittings
11.1.8 Feasibility of surface cleaning
11.1.9 Space availability for surface preparation and coating application
11.1.10 Backfilling time constraints
11.1.11 Condensation and water/moisture on the substrate
11.1.12 Substrate temperature
11.1.13 Product and applied coating temperature
11.1.14 Ambient temperature
11.1.15 Relative humidity
11.1.16 Backfill material
11.2 Additional mechanical protection

12 Removal of the existing coating and surface preparation

12.1 General
12.2 Removal of existing coating
12.3 Surface preparation
12.3.1 Hand Tools
12.3.2 Power tools
12.3.3 Abrasive blast cleaning
12.3.4 Water cleaning/jetting
12.3.5 Abrasives
12.3.6 Surface profile
12.3.7 Rust back (flash rust)
12.4 Inspect the pipe after coating removal

13 Functional requirements for extensive field coating application

13.1 Rehabilitation of in service pipeline
13.2 Environmental condition
13.3 Steel preheat
13.4 Surface preparation
13.5 Coating application
13.6 Over the ditch rehabilitation
13.7 Testing and burying the pipe

14 Functional requirements for Local Repairs of coating damage

14.1 General
14.2 Coating damage not exposing bare steel
14.3 Coating damage exposing bare steel

15 Soil-to-air interface

15.1 Distances

16 Documentation and reporting

Annex A (informative) Test programs for procedure Qualification Trials, Pre-Production Trials or Production Testing

- **A.1 General**
- **A.2 Inspections, tests and frequencies**
- **A.3 Retest**

Annex B (informative) Excavations

- **B.1 Exploratory excavations**
- **B.2 Excavation check list**

Annex C (informative) Excavation priority matrix for coating assessment activities

- **C.1 Evaluation of data**
- **C.2 Excavation Selection Matrix**
- **C.3 Likelihood of corrosion at coating defect**
- **C.4 Further evaluation of defects.**

Page count: 45