DIN EN ISO 21809-5:2019-01 (E)

Petroleum and natural gas industries - External coatings for buried or submerged pipelines used in pipe line transportation systems - Part 5: External concrete coatings (ISO 21809-5:2017)

Contents

Page

European foreword ... **4**

Foreword ... **5**

Introduction ... **6**

1 Scope ... **7**

2 Normative references ... **7**

3 Terms and definitions ... **9**

4 Symbols and abbreviated terms ... **12**
4.1 Symbols ... 12
4.2 Abbreviated terms ... 12

5 General requirements ... **12**
5.1 Rounding ... 12
5.2 Compliance with this document ... 12

6 Information supplied by the purchaser ... **13**
6.1 General information ... 13
6.2 Additional information ... 13

7 Materials ... **13**
7.1 Pipe ... 13
7.2 Cement ... 14
7.3 Supplementary cementitious materials ... 14
7.4 Aggregate — Fine and coarse ... 15
7.5 Heavyweight aggregate ... 15
7.6 Lightweight aggregate ... 15
7.7 Recycled concrete as aggregate ... 16
7.8 Water ... 16
7.9 Steel reinforcement ... 16
7.10 Concrete admixtures ... 16
7.11 Reclaimed concrete ... 16

8 Concrete mix ... **17**

9 Coating application ... **17**
9.1 Qualification ... 17
9.2 Application of concrete coating ... 19
9.3 Environmental conditions ... 19
9.4 Pipe ... 19
9.4.1 Pre-coated pipe ... 19
9.4.2 Bare pipe ... 20
9.5 Steel reinforcement ... 20
9.5.1 General ... 20
9.5.2 Cage reinforcement ... 20
9.5.3 Welded wire mesh reinforcement ... 20
9.5.4 Woven wire mesh reinforcement ... 20
9.5.5 Reinforcement placement ... 21
9.6 Concrete cutback ... 21
9.7 Anode installation ... 21

10 Curing methods **22**

11 Inspection and testing **22**
11.1 General 22
11.2 Test procedures 23
11.2.1 Concrete coating thickness — Diameter measurement 23
11.2.2 Placement of reinforcement 24
11.2.3 Pre-concrete coated pipe weight in air 24
11.2.4 Concrete coated pipe weight in air 24
11.2.5 Concrete coating density 25
11.2.6 Compressive strength 25
11.2.7 Water absorption 25
11.2.8 Impact resistance 26
11.2.9 Shear resistance 26
11.2.10 Visual inspection 26
11.3 Retesting 26
11.4 Test results 26

12 Repair of concrete coated pipe **27**
12.1 General 27
12.2 Damaged areas 27
12.3 Cracks 27
12.4 Gaps 27
12.5 Stripping 27

13 Markings **27**

14 Handling and storage **28**

15 Test reports and inspection documents **28**

Annex A (normative) **Water absorption test** **29**

Annex B (normative) **Shear resistance test** **31**

Bibliography **32**