

# DIN EN ISO 10439-3:2015-05 (E)

**Petroleum, petrochemical and natural gas industries - Axial and centrifugal compressors and expander-compressors - Part 3: Integrally geared centrifugal compressors (ISO 10439-3:2015); English version EN ISO 10439-3:2015**

## Contents

Page

<b>Foreword</b>	<b>v</b>
<b>Introduction</b>	<b>vi</b>
<b>1 Scope</b>	<b>1</b>
<b>2 Normative references</b>	<b>1</b>
<b>3 Terms, abbreviated terms, and definitions</b>	<b>1</b>
<b>4 General</b>	<b>2</b>
4.1 Dimensions and units	2
4.2 Statutory requirements	2
4.3 Unit responsibility	2
4.4 Basic design	2
4.4.1 Performance	2
4.5 Materials	2
4.6 Casings	2
4.6.1 Pressure-containing casings	2
4.6.2 Casing repair	3
4.6.3 Material inspection of pressure-containing parts	3
4.6.4 Pressure casing connections	3
4.6.5 Casing support structure	3
4.6.6 External forces and moments	3
4.6.7 Variable inlet and/or diffuser guide vanes	4
4.7 Rotating elements	4
4.8 Dynamics	4
4.9 Bearings and bearing housings	5
4.9.1 General	5
4.9.2 Hydrodynamic radial bearings	5
4.9.3 Hydrodynamic thrust bearings	5
4.9.4 Bearing housings	6
4.10 Shaft end seals	6
4.11 Integral gearing	6
4.12 Nameplates and rotation arrows	10
<b>5 Accessories</b>	<b>10</b>
5.1 Drivers	10
5.2 Couplings and guards	10
5.3 Lubrication and sealing systems	10
5.4 Mounting plates	10
5.5 Controls and instrumentation	11
5.6 Piping and appurtenances	12
5.6.1 General	12
5.6.2 Process piping and accessories	12
5.7 Special tools	12

<b>6</b>	<b>Inspection, testing, and preparation for shipment.....</b>	<b>12</b>
6.1	General.....	12
6.2	Inspection.....	12
6.2.1	Gear contact checks.....	13
6.3	Testing.....	13
6.3.1	Mechanical running test.....	13
6.3.2	Assembled compressor gas leakage test.....	15
6.3.3	* Optional tests.....	15
6.4	Preparation for shipment.....	16
<b>7</b>	<b>Supplier's data.....</b>	<b>16</b>
7.1	General.....	16
7.2	Proposals.....	16
7.3	Contract data.....	16
<b>Annex A (normative) Datasheets .....</b>		<b>17</b>
<b>Annex B (informative) Vendor (Supplier) data and drawing requirements (VDDR).....</b>		<b>30</b>
<b>Annex C (informative) Nomenclature.....</b>		<b>40</b>
<b>Annex D (informative) Typical materials for integrally geared compressors.....</b>		<b>43</b>
<b>Annex E (informative) Inspector's checklist.....</b>		<b>59</b>
<b>Annex F (informative) External forces and moments.....</b>		<b>64</b>
<b>Annex G (normative) Rating formulae for integral gearing.....</b>		<b>65</b>
<b>Bibliography.....</b>		<b>68</b>