

ISO 13705:2012-12 (E)

Petroleum, petrochemical and natural gas industries - Fired heaters for general refinery service

Contents	Page
Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms, definitions, abbreviated terms and symbols	4
3.1 Terms and definitions	4
3.2 Abbreviated terms and symbols	11
4 General	12
4.1 Pressure design code	12
4.2 Regulations	12
4.3 Heater nomenclature	12
5 Proposals	16
5.1 Purchaser's responsibilities	16
5.2 Vendor's responsibilities	16
5.3 Documentation	16
5.4 Final reports	18
6 Design considerations	18
6.1 Process design	18
6.2 Combustion design	19
6.3 Mechanical design	19
7 Tubes	20
7.1 General	20
7.2 Extended surface	21
7.3 Materials	22
8 Headers	22
8.1 General	22
8.2 Plug headers	23
8.3 Return bends	24
8.4 Materials	24
9 Piping, terminals and manifolds	25
9.1 General	25
9.2 Allowable movement and loads	26
9.3 Materials	28
10 Tube supports	28
10.1 General	28
10.2 Loads and allowable stress	29
10.3 Materials	30
11 Refractories and insulation	31
11.1 General	31

11.2	Brick and tile construction	32
11.3	Castable construction	33
11.4	Ceramic-fibre construction	33
11.5	Multi-component lining construction	35
11.6	Materials	35
12	Structures and appurtenances	36
12.1	General	36
12.2	Structures	36
12.3	Header boxes, doors and ports	37
12.4	Ladders, platforms and stairways	37
12.5	Materials	38
13	Stacks, ducts and breeching	39
13.1	General	39
13.2	Design considerations	39
13.3	Design methods	41
13.4	Static design	41
13.5	Wind-induced vibration design	42
13.6	Materials	43
14	Burners and auxiliary equipment	43
14.1	Burners	43
14.2	Sootblowers	48
14.3	Fans and drivers	48
14.4	Dampers and damper controls for stacks and ducts	48
15	Instrument and auxiliary connections	49
15.1	Flue gas and air	49
15.2	Process fluid temperature	50
15.3	Auxiliary connections	50
15.4	Tube-skin thermocouples	51
15.5	Access to connections	51
16	Shop fabrication and field erection	51
16.1	General	51
16.2	Structural-steel fabrication	52
16.3	Coil fabrication	53
16.4	Painting and galvanizing	54
16.5	Refractories and insulation	54
16.6	Preparation for shipment	55
16.7	Field erection	56
17	Inspection, examination and testing	56
17.1	General	56
17.2	Weld examination	57
17.3	Castings examination	57
17.4	Examination of other components	58
17.5	Testing	59
	Annex A (informative) Equipment data sheets	61
	Annex B (informative) Purchaser's checklist	90
	Annex C (informative) Proposed shop-assembly conditions	94
	Annex D (normative) Stress curves for use in the design of tube-support elements	96
	Annex E (normative) Centrifugal fans for fired-heater systems	111
	Annex F (normative) Air preheat systems for fired process heaters	128

Annex G (informative) Measurement of efficiency of fired process heaters	186
Annex H (informative) Stack design	254
Annex I (informative) Measurement of noise from fired-process heaters	264
Bibliography	300