ISO 13501:2011-06 (E)

Petroleum and natural gas industries - Drilling fluids - Processing equipment evaluation

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Terms, definitions, symbols and abbreviated terms 1
3.1 Terms and definitions 1
3.2 Symbols and abbreviated terms 11

4 Requirements 13

5 System performance of drilled-solids removal 13
5.1 Principle 13
5.2 Apparatus 13
5.3 Sampling 14
5.4 Procedure 15

6 Rigsite evaluation of drilled-solids management equipment 18
6.1 Principle 18
6.2 Application 18
6.3 Sampling of streams for capture analysis 19
6.4 Determination of mass fraction (percent) solids 19
6.5 Calculation of capture 20
6.6 Interpretation of results 20
6.7 Procedure for characterizing removed solids 21
6.8 Calculation of mass fraction (percent) of low-gravity solids 21
6.9 Particle size assessment on removed solids 21
6.10 Economics 22

7 Practical operational guidelines 22
7.1 Principle 22
7.2 Apparatus 22
7.3 Procedure for design and operation 23
7.4 Design of shale shakers 26
7.5 Operation of shale shakers 27
7.6 Design of degassers 27
7.7 Operation of degassers 28
7.8 Design of desanders and desilters 28
7.9 Design of mud cleaners 29
7.10 Design of centrifuges 30
7.11 Use of addition sections 30
7.12 Use of drilling fluid mixing and blending equipment 30
7.13 Use of suction section 31
7.14 Use of discharge section 31

8 Conductance of shale shaker screens 31
8.1 Principle 31
8.2 Principle of conductance 31

8.3 Apparatus for measurement of conductance 33
8.4 Procedure for calibrating fluid 34
8.5 Procedure for flow test 34
8.6 Procedure for measuring pressure drop 34
8.7 Procedure for conductance test 35
8.8 Calculation of conductance 35

9 Shale shaker screen designation 37
9.1 Principle 37
9.2 Apparatus 38
9.3 Preparation of aluminium oxide test media 40
9.4 Preparation of test screen 42
9.5 Test procedure 42
9.6 Calculation of D100 separation for test screen cloth 43

10 Non-blanked area of shale shaker screen panel 46
10.1 Principle 46
10.2 Apparatus 47
10.3 Procedure for pretensioned or perforated panel-type screens 47
10.4 Calculation for pretensioned or perforated panel-type screens 47
10.5 Procedure for open-hook strip panels 47
10.6 Calculation for open-hook strip panels 47
10.7 Example calculation of total non-blanked area for a panel-mount screen 48

11 Shale shaker screen labelling 49
11.1 API screen designation 49
11.2 Label and tag format 51
11.3 API screen designation label examples 52
11.4 Other screen label and tags 54

Annex A (informative) Derivation of capture equation 55

Annex B (informative) Finder's method 57

Bibliography 60