

ISO 13678:2010-12 (E)

Petroleum and natural gas industries - Evaluation and testing of thread compounds for use with casing, tubing, line pipe and drill stem elements

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Conformance	1
2.1	Dual citing of normative references	1
2.2	Units of measurement	1
3	Normative references	2
4	Terms and definitions	2
5	Thread compound characteristics	3
5.1	Product characteristics	3
5.2	Physical and chemical characteristics	4
6	Thread compound performance properties	8
6.1	Small-scale test	8
6.2	Frictional properties	8
6.3	Extreme surface contact pressure (gall resistance) properties for casing, tubing and line pipe	9
6.4	Fluid sealing properties for casing, tubing and line pipe	10
7	Quality assurance and control	10
8	Marking requirements	11
8.1	Marking	11
8.2	Labelling	11
Annex A (informative)	API modified thread compound	12
Annex B (normative)	Casing, tubing and line pipe reference standard formulation	16
Annex C (normative)	Penetration test	18
Annex D (normative)	Evaporation test	19
Annex E (normative)	Oil separation test	20
Annex F (normative)	Application/adherence test	21
Annex G (normative)	Gas evolution test	22
Annex H (normative)	Water leaching test	26
Annex I (informative)	Frictional properties test	29
Annex J (informative)	Extreme surface contact pressure (galling) test for casing, tubing and line pipe	39

Annex K (informative) Fluid sealing test for casing, tubing and line pipe	40
Annex L (informative) Corrosion inhibition tests	43
Annex M (informative) Compound high-temperature stability test	44
Bibliography	45