

ISO 10423:2009-12 (E)

Petroleum and natural gas industries - Drilling and production equipment - Wellhead and christmas tree equipment

Contents

	Page
Foreword	vi
Introduction	vii
1 Scope	1
1.1 Purpose	1
1.2 Applicability	1
1.3 Service conditions	2
1.4 Product specification levels	3
2 Normative references	6
3 Terms, definitions and abbreviated terms	8
3.1 Terms and definitions	8
3.2 Abbreviated terms	21
4 Design and performance -- General requirements	21
4.1 Performance requirements -- General	21
4.2 Service conditions	22
4.3 Design methods	25
4.4 Miscellaneous design information	29
4.5 Design documentation	30
4.6 Design review	30
4.7 Design validation	30
5 Materials -- General requirements	30
5.1 General	30
5.2 Written specifications	31
5.3 Mandrel tubing hangers and casing hangers	31
5.4 Bodies, bonnets and end and outlet connections	35
5.5 Ring gaskets	42
5.6 Test coupons	43
5.7 Qualification test coupons	48
5.8 Heat-treating equipment qualification	50
5.9 Material qualification	50
5.10 Pressure-boundary penetrations	50
5.11 Wear bushings	51
5.12 Clamp hub-end connectors	51
6 Welding -- General requirements	51
6.1 General	51
6.2 Non-pressure-containing weldments other than weld overlays -- PSL 1 to PSL 3	51
6.3 Pressure-containing fabrication weldments for bodies, bonnets, end and outlet connections, bullplugs, valve-removal plugs and back-pressure valves	51
6.4 Pressure-containing repair weldments for bodies, bonnets, end and outlet connections, bullplugs, valve-removal plugs and back-pressure valves	57
6.5 Weld overlay for corrosion resistance and/or hard facing and other material surface property controls	59
7 Quality control	63
7.1 General	63

7.2	Measuring and testing equipment	63
7.3	Quality-control personnel qualifications	63
7.4	Quality control requirements	64
7.5	Quality control records requirements	104
8	Equipment marking	109
8.1	Marking requirements	109
8.2	Wellhead equipment	111
8.3	Connectors and fittings	111
8.4	Casing and tubing hangers	111
8.5	Valves and chokes	112
8.6	Loose connectors [flanged, threaded, other end connectors (OEC) and welded]	113
8.7	Other equipment	113
8.8	Studs and nuts	114
8.9	Christmas trees	114
8.10	Valve-removal plugs	115
8.11	Bullplugs	115
8.12	Back-pressure valves	115
9	Storing and shipping	115
9.1	Draining after testing	115
9.2	Rust prevention	115
9.3	Sealing-surface protection	115
9.4	Assembly and maintenance instructions	115
9.5	Ring gaskets	115
9.6	Age control of non-metallic materials	115
10	Equipment-specific requirements	116
10.1	Flanged end and outlet connections	116
10.2	Threaded end and outlet connections	152
10.3	Studs and nuts	158
10.4	Ring gaskets	160
10.5	Valves	168
10.6	Casing and tubing heads	181
10.7	Casing and tubing hangers	186
10.8	Tubing-head adapters	192
10.9	Chokes	194
10.10	Tees and crosses	197
10.11	Test and gauge connections for 103,5 MPa and 138,0 MPa (15 000 psi and 20 000 psi) equipment	202
10.12	Fluid sampling devices	204
10.13	Christmas trees	205
10.14	Cross-over connectors	205
10.15	Adapter and spacer spools	210
10.16	Actuators	211
10.17	Packing mechanisms for lock screws, alignment pins and retainer screws	216
10.18	Other end connectors	217
10.19	Top connectors	218
10.20	Surface and underwater safety valves and actuators	219
10.21	Bullplugs	225
10.22	Valve-removal plugs	228
10.23	Other pressure-boundary penetrations	229
10.24	Back-pressure valves	229
11	Repair and remanufacture	230
	Annex A (informative) Purchasing guidelines	231
	Annex B (informative) USC unit tables and data for this International Standard	250
	Annex C (informative) Method of calculating stud bolt lengths for type 6B and 6BX flanges	308
	Annex D (informative) Recommended flange bolt torque	310

Annex E (informative) Recommended weld preparation design dimensions	314
Annex F (informative) Design validation procedures	318
Annex G (informative) Design and rating of equipment for use at elevated temperatures	353
Annex H (normative) Design and manufacture of surface wellhead running, retrieving and testing tools, clean-out tools and wear bushings	357
Annex I (normative) Design validation procedures for surface safety valves and underwater safety valves	361
Annex J (normative) Repair and remanufacture requirements	369
Annex K (informative) Recommended specifications for top connectors for christmas trees	383
Annex L (normative) Specifications for valve-removal preparations, valve-removal plugs and handling tools	397
Annex M (informative) Qualification of heat-treating equipment	417
Annex N (informative) List of tables and list of figures	420
Bibliography	430