

ISO 21809-4:2009-11 (E)

Petroleum and natural gas industries - External coatings for buried or submerged pipelines used in pipeline transportation systems - Part 4: Polyethylene coatings (2-layer PE)

| Contents | | Page |
|--------------------|--|-------------|
| Foreword | | v |
| Introduction | | vi |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 2 |
| 4 | Abbreviated terms | 4 |
| 5 | General requirements | 4 |
| 5.1 | Rounding | 4 |
| 5.2 | Compliance with this part of ISO 21809 | 4 |
| 6 | Information supplied by the purchaser | 4 |
| 6.1 | General information | 4 |
| 6.2 | Additional information | 5 |
| 7 | Coating classification | 5 |
| 7.1 | General | 5 |
| 7.2 | Coating systems | 5 |
| 7.3 | Coating thickness classes | 6 |
| 8 | Materials | 6 |
| 8.1 | Pipe | 6 |
| 8.2 | Coating materials | 7 |
| 8.3 | Packaging | 9 |
| 9 | Coating qualification | 9 |
| 10 | Application | 10 |
| 10.1 | General | 10 |
| 10.2 | Surface preparation | 10 |
| 10.3 | Pipe temperature | 11 |
| 10.4 | Application of adhesive | 11 |
| 10.5 | Application of polyethylene | 11 |
| 10.6 | Cutback | 11 |
| 11 | Inspection and testing | 11 |
| 11.1 | Inspection | 11 |
| 11.2 | Testing | 11 |
| 12 | Repair of coated pipe | 14 |
| 12.1 | Rectification of below-thickness coating | 14 |
| 12.2 | Repair | 15 |
| 12.3 | Stripping and recoating | 15 |
| 13 | Markings | 15 |
| 13.1 | General | 15 |
| 13.2 | Required markings | 15 |

| | | |
|---|--|-----------|
| 14 | Handling and storage in the coating area | 15 |
| 14.1 | Handling | 15 |
| 14.2 | Storage | 16 |
| 15 | Test reports and certificates of compliance | 16 |
| Annex A (normative) UV ageing test and thermal ageing test | | 17 |
| Annex B (normative) Cathodic disbondment test | | 19 |
| Annex C (normative) Impact test | | 24 |
| Annex D (normative) Indentation test | | 26 |
| Annex E (normative) Flexibility test | | 27 |
| Annex F (normative) Peel strength test | | 29 |
| Annex G (normative) Peel strength test -- Hanging mass | | 31 |
| Bibliography | | 34 |