

ISO 14723:2009-06 (E)

Petroleum and natural gas industries - Pipeline transportation systems - Subsea pipeline valves

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Conformance	1
2.1	Rounding	1
2.2	Compliance to standard	1
3	Normative references	1
4	Terms and definitions	3
5	Symbols and abbreviated terms	8
5.1	Symbols	8
5.2	Abbreviated terms	8
6	Valve types and configurations	9
6.1	Valve types	9
6.2	Valve configurations	10
7	Design	25
7.1	Design codes and calculations	25
7.2	Pressure and temperature ratings	25
7.3	Cavity relief	26
7.4	External pressure and loads	26
7.5	Sizes	26
7.6	Face-to-face and end-to-end dimensions	26
7.7	Valve operation	36
7.8	Pigging	36
7.9	Valve ends	37
7.10	Bypasses, drains and vents	38
7.11	Manual actuator-manual operator -- Handwheels and wrenches	38
7.12	Locking devices	39
7.13	Position of the obturator	39
7.14	Position indicators	39
7.15	Travel stops	39
7.16	ROV interface	39
7.17	Sealant injection	39
7.18	Lifting points and supports	40
7.19	Valve operator interface	40
7.20	Drive trains	41
7.21	Stem retention	41
7.22	Stem/shaft protector	41
7.23	Hydraulic lock	42
7.24	Corrosion/erosion	42
7.25	Hyperbaric performance	42
7.26	Design documents	42
7.27	Design document review	42

8	Materials	42
8.1	Material specification	42
8.2	Service compatibility	43
8.3	Forged parts	43
8.4	Composition limits	43
8.5	Impact test requirements of steels	44
8.6	Bolting	45
8.7	Sour service	45
9	Welding	45
9.1	Qualifications	45
9.2	Impact testing requirements of weldments	46
9.3	Hardness testing	47
9.4	Repair	47
10	Quality control	48
10.1	NDE requirements	48
10.2	Measuring and test equipment	48
10.3	Qualification of inspection and test personnel	49
10.4	NDE	49
10.5	NDE of repairs	49
10.6	Visual inspection of castings	50
11	Testing	50
11.1	General	50
11.2	Hydrostatic shell test	50
11.3	Operational/functional test	51
11.4	Hydrostatic seat test	51
11.5	Cavity-relief test	52
11.6	Low-pressure-gas seat test	52
11.7	Draining	53
11.8	Installation of body connections after testing	53
12	Coating	53
13	Marking	53
14	Preparation for shipment	55
15	Documentation	55
15.1	Documentation retained by manufacturer	55
15.2	Documentation shipped with valve	56
	Annex A (normative) Requirements for non-destructive examination	57
	Annex B (normative) Supplementary test requirements	60
	Annex C (informative) Supplementary documentation requirements	65
	Annex D (informative) Purchasing guidelines	66
	Annex E (informative) Marking example	71
	Bibliography	72