

ISO 25457:2008-12 (E)

Petroleum, petrochemical and natural gas industries - Flare details for general refinery and petrochemical service

Contents	Page
Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Design	8
4.1 Introduction	8
4.2 System design	10
4.3 Process definition	10
4.4 Types of flares	11
4.5 Flare burners	13
4.6 Mechanical design	13
4.7 Pilots	14
4.8 Pilot-ignition systems	16
4.9 Pilot-flame detection	16
4.10 Piping	17
4.11 Auxiliary components	17
5 Mechanical details -- Elevated flares	18
5.1 Mechanical design -- Design loads	18
5.2 Design details	21
5.3 Materials of construction	22
5.4 Welding	22
5.5 Inspection	23
5.6 Surface preparation and protection	23
5.7 Attachments	23
5.8 Aircraft warning lighting	24
5.9 Platforms and ladders	24
6 Mechanical details -- Enclosed-flame flare	25
6.1 Combustion chamber	25
6.2 Burners	25
6.3 Burner piping	26
6.4 Pilots	26
6.5 Wind fence	27
6.6 Radiation shielding	27
Annex A (informative) Flare equipment overview	28
A.1 Types of flares and components	28
A.2 Flare burner	42
A.3 Pilots	53
A.4 Ignition equipment	58
A.5 Flame-detection equipment	68
A.6 Verification test	72
A.7 Purge-gas conservation seals	73

A.8	Knockout drums and liquid seals	75
A.9	Blowers and drivers	76
A.10	Blower staging and control equipment	80
A.11	Pressure-staging equipment	84
A.12	Flow and pressure sensing equipment	88
Annex B (informative) Components of multi-burner staged flare equipment		90
B.1	Burners	90
B.2	Pilots	91
B.3	Ignition equipment	91
B.4	Flame-detection equipment	91
B.5	Buoyancy and velocity seals	91
B.6	Manifolds	92
B.7	Operations	92
B.8	Maintenance	92
B.9	Troubleshooting	92
Annex C (informative) Enclosed-flame flares		93
C.1	Purpose	93
C.2	General description	93
C.3	Operating considerations for enclosed-flame flares	100
C.4	Maintenance	104
C.5	Troubleshooting	105
Annex D (informative) Instructions for flare data sheets		106
D.1	Introduction	106
D.2	General information forms -- Instructions	108
D.3	Elevated-flare forms -- Instructions	114
D.4	Enclosed-flare forms -- Instructions	116
Annex E (informative) Flare data sheets		118
E.1	SI units	118
E.2	USC units	118
Bibliography		119