

ISO 13704:2007-11 (E)

Petroleum, petrochemical and natural gas industries - Calculation of heater-tube thickness in petroleum refineries

Contents	Page
Foreword	iv
1 Scope	1
2 Terms and definitions	1
3 General design information	3
3.1 Information required	3
3.2 Limitations for design procedures	4
4 Design	4
4.1 General	4
4.2 Equation for stress	7
4.3 Elastic design (lower temperatures)	7
4.4 Rupture design (higher temperatures)	8
4.5 Intermediate temperature range	8
4.6 Minimum allowable thickness	8
4.7 Minimum and average thicknesses	8
4.8 Equivalent tube metal temperature	9
4.9 Component fittings	13
5 Allowable stresses	15
5.1 General	15
5.2 Elastic allowable stress	16
5.3 Rupture allowable stress	16
5.4 Rupture exponent	16
5.5 Yield and tensile strengths	16
5.6 Larson-Miller parameter curves	16
5.7 Limiting design metal temperature	17
5.8 Allowable stress curves	17
6 Sample calculations	18
6.1 Elastic design	18
6.2 Thermal-stress check (for elastic range only)	19
6.3 Rupture design with constant temperature	23
6.4 Rupture design with linearly changing temperature	25
Annex A (informative) Estimation of remaining tube life	28
Annex B (informative) Calculation of maximum radiant section tube skin temperature	33
Annex C (normative) Thermal-stress limitations (elastic range)	44
Annex D (informative) Calculation sheets	48
Annex E (normative) Stress curves (SI units)	50
Annex F (normative) Stress curves (USC units)	70
Annex G (normative) Derivation of corrosion fraction and temperature fraction	90
Annex H (informative) Data sources	98
Bibliography	103