ISO 17212:2004-05 (E)

Structural adhesives - Guidelines for the surface preparation of metals and plastics prior to adhesive bonding

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 3

3 Terms and definitions 3

4 Safety 3

5 Initial preparative techniques 4
5.1 General 4
5.2 Handling, cleaning and storing 4

6 Surface modification 5
6.1 Physical: Mechanical (scarification) 5
6.2 Physical: Non-mechanical 6
6.3 Chemical 7
6.4 Combined procedures 9

7 Preparative procedures 10
7.1 General 10
7.2 Specific 11

8 Evaluation of durability 27