

ISO 4525:2003-02 (E)

Metallic coatings - Electroplated coatings of nickel plus chromium on plastics materials

Contents		Page
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Information to be supplied to the electroplater	2
5	Service condition number	2
6	Designation	3
7	Requirements	5
8	Sampling	7
9	Test methods	7
Annexes	A Thermal cycle test	8
B	Examples of service conditions for which the various service condition numbers are appropriate	9
C	Ductility test	10
D	Determination of sulfur content of electrodeposited nickel	11
E	Determination of cracks and pores in chromium coatings	12
F	Methods of test for the determination of thickness	13
G	Combined thermal cycle and corrosion testing	14
	Bibliography	15