

ISO 9934-2:2002-12 (E)

Non-destructive testing - Magnetic particle testing - Part 2: Detection media

| Contents | | Page |
|---|--|-------------|
| Foreword | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Safety precautions | 2 |
| 5 | Classification | 2 |
| 5.1 | General | 2 |
| 5.2 | Magnetic inks | 2 |
| 5.3 | Powders | 2 |
| 6 | Testing and test certificate | 2 |
| 6.1 | Type testing and batch testing | 2 |
| 6.2 | In service testing | 2 |
| 7 | Requirements and test methods | 2 |
| 7.1 | Performance | 2 |
| 7.2 | Colour | 3 |
| 7.3 | Particle size | 3 |
| 7.4 | Temperature resistance | 3 |
| 7.5 | Fluorescent coefficient and fluorescent stability | 3 |
| 7.6 | Fluorescence of carrier liquid | 5 |
| 7.7 | Flash point | 5 |
| 7.8 | Corrosion induced by detection media | 5 |
| 7.9 | Viscosity of the carrier liquid | 5 |
| 7.10 | Mechanical stability | 5 |
| 7.11 | Foaming | 6 |
| 7.12 | pH | 6 |
| 7.13 | Storage stability | 6 |
| 7.14 | Solids content | 6 |
| 7.15 | Sulphur and halogen content | 6 |
| 8 | Testing requirements | 7 |
| 9 | Test report | 7 |
| 10 | Packaging and labelling | 7 |
| Annex A (normative) Procedure for type, batch and in service testing | | 10 |
| Annex B (normative) Reference blocks | | 12 |
| Annex C (normative) Corrosion testing of steel | | 17 |
| Bibliography | | 21 |