ISO 1139:2025-11 (E)

Textiles - Designation of yarns

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms, definitions and symbols ... **1**
3.1 Terms and definitions ... 1
3.2 Symbols ... 3

4 Yarn notation based on the linear density of the single yarn (single-to-fold notation) ... **3**
4.1 General ... 3
4.2 Single yarn ... 3
4.2.1 Spun yarns ... 3
4.2.2 Monofilaments without twist ... 4
4.2.3 Twisted monofilaments ... 4
4.2.4 Multifilaments without twist ... 4
4.2.5 Twisted multifilaments ... 4
4.3 Multiple wound yarns ... 4
4.3.1 Multiple wound yarns having similar components ... 4
4.3.2 Multiple wound yarns having dissimilar components ... 5
4.4 Folded yarns ... 5
4.4.1 Folded yarns having similar components ... 5
4.4.2 Folded yarns having dissimilar components ... 5
4.5 Cabled yarns ... 5
4.5.1 Cabled yarns having similar components ... 5
4.5.2 Cabled yarns having dissimilar components ... 5

5 Yarn notation based on the resultant linear density (fold-to-single notation) ... **6**
5.1 General ... 6
5.2 Single yarns ... 6
5.2.1 Twisted monofilaments ... 6
5.2.2 Twisted multifilaments ... 6
5.3 Folded yarns ... 7
5.3.1 Folded yarns having similar components ... 7
5.3.2 Folded yarns having dissimilar components ... 7
5.4 Cabled yarns ... 7
5.4.1 Cabled yarns having similar components ... 7
5.4.2 Cabled yarns having dissimilar components ... 8

6 Abbreviated notations ... **8**

Bibliography ... **10**