

DIN EN 13763-9:2025-12 (E)

Explosives for civil uses - Detonators and detonating cord relays - Part 9: Verification of resistance to bending of detonators

Contents		Page
European foreword		3
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Principle	5
5	Apparatus	5
6	Preparation of test sample	7
6.1	Electric detonators and non-electric detonators	7
6.2	Electronic detonators	8
6.3	Plain detonators and semi-finished detonators	8
7	Procedure	9
7.1	General	9
7.2	Bending test	9
7.2.1	Test piece clamped at the detonator base	9
7.2.2	Test piece clamped at the detonator top	10
7.3	Functional test	12
8	Expression of results	12
9	Test report	12
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/28/EU relating to the making available on the market and supervision of explosives for civil uses aimed to be covered		13
Bibliography		14