

ISO 3170:2025-06 (E)

Hydrocarbon Liquids - Manual sampling

Contents

Page

Foreword.....	vi
Introduction.....	vii
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Safety.....	5
4.1 General.....	5
4.2 Safety aspects of equipment.....	6
4.3 Safety at sampling points.....	6
4.4 Entry into enclosed (confined) spaces.....	7
4.5 Electrical safety.....	8
4.5.1 Static electricity.....	8
4.5.2 Electronic and electrical equipment.....	8
5 Sampling.....	8
5.1 General.....	8
5.2 Typical locations from where samples are drawn.....	9
5.2.1 Tank sampling.....	9
5.2.2 Line sampling.....	10
5.3 Restricted opening/vapour trap sampling.....	10
5.4 Representative samples.....	10
5.5 Homogeneity.....	10
6 Equipment.....	11
6.1 General.....	11
6.2 Types of tank samplers.....	11
6.2.1 General.....	11
6.2.2 Spot samplers.....	11
6.2.3 Zone samplers/flow-through samplers.....	11
6.2.4 Running samplers.....	11
6.2.5 All-level samplers.....	12
6.2.6 Bottom samplers.....	13
6.2.7 Dead bottom samplers.....	13
6.2.8 Residue samplers (sediment samplers).....	13
6.3 Samplers used for open sampling methods in tanks.....	13
6.3.1 General.....	13
6.3.2 Sampling can/thief.....	14
6.3.3 Sampling cage and bottle.....	14
6.3.4 Dead bottom sampler.....	16
6.3.5 Zone or core sampler.....	18
6.4 Samplers used for restricted and closed sampling methods in tanks.....	21
6.4.1 General.....	21
6.4.2 Sampler for vapour pressure analysis.....	23
6.4.3 Vapour control valves.....	23
6.5 Other sampling devices.....	23
6.5.1 Tank side samplers.....	23
6.5.2 Pipeline samplers.....	23
6.5.3 Drum samplers.....	24
6.5.4 Sludge/sediment samplers.....	25

7	Sample container	28
7.1	General container design	28
7.2	Sample container material and type.....	28
7.2.1	General	28
7.2.2	Glass bottle	28
7.2.3	Plastic container	29
7.2.4	Metal cans.....	29
7.3	Container closures.....	29
8	Procedures	30
8.1	General sampling practices.....	30
8.2	General principles of sampling.....	30
8.3	Tank sampling procedures	31
8.3.1	Shore tank sampling	31
8.3.2	Sampling from ships.....	35
8.4	Procedure for manual sampling on pipeline.....	38
8.4.1	General	38
8.4.2	Spot sampling of high vapour pressure liquids.....	38
8.5	Sampling from railcars.....	44
8.6	Sampling from road tankers	44
8.7	Sampling from drums or intermediate bulk containers	45
8.7.1	General	45
8.7.2	Tube sampling from drums.....	45
8.7.3	IBC sampling	45
8.7.4	Pump sampling	46
8.7.5	Batch sampling.....	46
8.8	Package sampling.....	46
8.8.1	Statistical aspects of sampling packages	46
8.8.2	Acceptable quality limit	47
8.8.3	Inspection level.....	47
8.8.4	Sampling plan.....	47
8.8.5	Procedures for sampling packages	50
8.9	Sampling from dispensers (retail).....	50
9	Requirements for specific products	51
9.1	General.....	51
9.2	Crude oil	51
9.3	Naphtha, gasoline and other volatile liquid	52
9.4	Aviation fuels	52
9.5	Distillate fuels (excluding jet fuel)	53
9.6	Residual fuel oil (including marine bunker fuels).....	54
9.6.1	Fuel oil.....	54
9.6.2	Marine bunker fuel (residual fuel and marine distillates).....	54
9.7	Bitumen.....	55
9.8	Requirements for sampling for microbiological assay	55
9.8.1	General	55
9.8.2	General recommendations for sampling fuel facilities	55
9.8.3	Tank water phase sample	55
9.8.4	Bulk fuel phase sample	55
9.8.5	Sampling procedure	56
9.8.6	Monitoring regimes for terminals and distribution systems.....	56
10	Sample handling	57
10.1	General.....	57
10.2	Sample transfer	57
10.3	Labelling	57
10.4	Sample transportation	58
10.5	External influences.....	58
10.5.1	General	58
10.5.2	Temperature.....	58
10.5.3	Light.....	59
10.5.4	Time	59
10.5.5	First test requirements.....	60
10.6	Homogenizing samples	60
10.6.1	General	60

10.6.2	None (no mixing)	60
10.6.3	Shaking	60
10.6.4	Power mixers	60
10.7	Verification of mixing efficiency	62
10.7.1	General	62
10.7.2	Homogeneous liquids	62
10.7.3	Non-homogeneous liquids	62
10.7.4	Mixing efficiency verification test for non-homogeneous oils (injection/ recovery test)	62
10.8	Selection of sample mixing method	63
10.9	Compositing samples	64
10.10	Retained samples	64
Bibliography		65