

ISO 16831:2025-05 (E)

Non-destructive testing - Ultrasonic testing - Characterization and verification of ultrasonic equipment for the determination of thickness

Contents		Page
Foreword		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	General requirements	1
5	Manufacturer's technical specification for ultrasonic equipment for thickness determination	2
5.1	General	2
5.2	General attributes	2
5.3	Display	2
5.4	Transmitter	3
5.5	Receiver	3
5.6	Other information	3
6	Blocks	3
6.1	General	3
6.2	Material	4
6.3	Shape and size	4
6.3.1	Accuracy blocks	4
6.3.2	Resolution block	5
7	Performance requirements for ultrasonic equipment for thickness determination	5
8	Probes	6
9	Group 1 tests	7
9.1	Equipment required for Group 1 tests	7
9.2	Stability against temperature of the instrument	7
9.2.1	Procedure	7
9.2.2	Acceptance criterion	7
9.3	Low-battery warning	7
9.3.1	Procedure	7
9.3.2	Acceptance criteria	8
9.4	Battery operational time	8
9.4.1	Procedure	8
9.4.2	Acceptance criteria	8
9.5	Stability against voltage variation	8
9.5.1	Procedure	8
9.5.2	Acceptance criterion	9
9.6	Operational current range	9
9.6.1	Procedure	9
9.6.2	Acceptance criterion	9
9.7	Extended operational temperature range of the probe	9
9.7.1	General	9
9.7.2	Procedure	9
9.7.3	Acceptance criteria	9

9.8	Pulse repetition frequency	10
9.8.1	Procedure	10
9.8.2	Acceptance criterion	10
9.9	Transmitter voltage, pulse rise time and duration	10
9.9.1	Procedure	10
9.9.2	Acceptance criteria	12
9.10	Gain control of the receiver	12
9.10.1	General	12
9.10.2	Procedure	12
9.10.3	Acceptance criteria	12
9.11	Frequency response of the receiver	12
9.11.1	General	12
9.11.2	Procedure	12
9.11.3	Acceptance criteria	13
9.12	Setup of the instrument	13
9.12.1	General	13
9.12.2	Procedure	13
9.13	Determination performance and resolution	13
9.13.1	Procedure	13
9.13.2	Acceptance criteria	14
9.14	Display response time	14
9.14.1	Procedure	14
9.14.2	Acceptance criterion	14
10	Group 2 tests	14
10.1	Equipment required for Group 2 tests	14
10.2	General characteristics	14
10.3	General mechanical state and external aspects	14
11	Group 3 tests	15
11.1	General	15
11.2	General mechanical state and external aspects	15
11.3	Performance	15
11.3.1	Procedure	15
11.3.2	Acceptance criterion	15
	Bibliography	16