DIN EN ISO 4259-4:2025-09 (E)

Petroleum and related products - Precision of measurement methods and results - Part 4: Use of statistical control charts to validate 'in-statistical-control' status for the execution of a standard test method in a single laboratory (ISO 4259-4:2021, Corrected version 2023-10)

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms, definitions, symbols and abbreviated terms ... **1**
3.1 Specific terms and definitions ... 2
3.2 Symbols and abbreviated terms ... 2

4 Statistical control in the execution of a standard test method by a laboratory ... **3**
4.1 General ... 3
4.2 Control chart description ... 4
4.2.1 General ... 4
4.2.2 I- and MR-charts ... 4
4.2.3 I-chart sensitivity enhancement strategy ... 4
4.2.4 In-statistical-control conditions ... 5
4.3 Control chart work process ... 5
4.3.1 General ... 5
4.3.2 Stage 1 of control chart work process ... 5
4.3.3 Stage 2 of control chart work process ... 9
4.4 QC material batch change transition ... 11
4.4.1 General ... 11
4.4.2 Procedure 1, concurrent testing ... 12
4.4.3 Procedure 2, Q-chart ... 12
4.4.4 Procedure 3, dynamically updated I-chart with EWMA ... 12

5 Guidance for insufficient variation or non-normal data ... **13**
5.1 General requirement ... 13
5.2 How to deal with insufficient variation or non-normal data ... 13
5.2.1 Insufficient variation ... 13
5.2.2 Non-normal data ... 14

Annex A (informative) **Details of the control chart work process** ... **15**

Annex B (normative) **Check procedures** ... **34**

Bibliography ... **36**