

DIN ISO 813-2:2025-08 (E)

Rubber, vulcanized or thermoplastic - Determination of adhesion to a rigid substrate - Part 2: Adhesion of a soft thermoplastic elastomer layer (ISO 813-2:2024)

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Principle	2
5 Apparatus	2
5.1 Tensile testing machine.....	2
5.2 Test trolley.....	2
6 Calibration	3
7 Test pieces	3
7.1 Form and dimensions.....	3
7.2 Test piece fabrication using the injection moulding method.....	4
7.3 Test piece with inserted rigid substrate.....	5
7.4 Number of test pieces.....	5
8 Conditioning	5
9 Test conditions	6
10 Procedure	6
11 Expression of results	6
11.1 Peel strength.....	6
11.2 Fracture pattern.....	7
12 Test report	8
Annex A (informative) Example of listing the test results	10
Annex B (normative) Calibration schedule	12
Annex C (informative) Glossary	14
Bibliography	15