

DIN ISO 813-2:2025-08 (E)

Rubber, vulcanized or thermoplastic - Determination of adhesion to a rigid substrate - Part 2: Adhesion of a soft thermoplastic elastomer layer (ISO 813-2:2024)

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative references		1
3 Terms and definitions		1
4 Principle		2
5 Apparatus		2
5.1 Tensile testing machine		2
5.2 Test trolley		2
6 Calibration		3
7 Test pieces		3
7.1 Form and dimensions		3
7.2 Test piece fabrication using the injection moulding method		4
7.3 Test piece with inserted rigid substrate		5
7.4 Number of test pieces		5
8 Conditioning		5
9 Test conditions		6
10 Procedure		6
11 Expression of results		6
11.1 Peel strength		6
11.2 Fracture pattern		7
12 Test report		8
Annex A (informative) Example of listing the test results		10
Annex B (normative) Calibration schedule		12
Annex C (informative) Glossary		14
Bibliography		15