

ISO 2475:2025-01 (E)

Chloroprene rubber (CR) - General-purpose types - Evaluation procedure

Contents

Page

Foreword.....	iv
Introduction.....	v
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Sampling and sample preparation.....	2
5 Physical and chemical tests on raw rubber.....	2
5.1 Mooney viscosity.....	2
5.2 Volatile matter.....	2
5.3 Ash.....	2
6 Sulfur-modified chloroprene rubbers — Preparation of the test mix for evaluation.....	2
6.1 Standard test formulation.....	2
6.2 Procedure.....	3
6.2.1 Equipment and procedure.....	3
6.2.2 Premastication.....	3
6.2.3 Mill mixing procedure.....	3
7 Mercaptan-modified chloroprene rubbers — Preparation of the test mix for evaluation.....	4
7.1 Standard test formulation.....	4
7.2 Procedure.....	5
7.2.1 Equipment and procedure.....	5
7.2.2 Premastication.....	5
7.2.3 Mill mixing procedure.....	5
8 Sulfur-modified or mercaptan-modified chloroprene with miniature internal mixer (MIM) — Preparation of the test mix for evaluation.....	6
8.1 Standard test formulations.....	6
8.2 Procedure.....	6
8.2.1 Equipment and procedure.....	6
8.2.2 Premastication.....	6
8.2.3 Mixing procedure.....	6
9 Evaluation of vulcanization characteristics by a curemeter test.....	7
9.1 Using an oscillating-disc curemeter.....	7
9.2 Using a rotorless curemeter.....	7
10 Evaluation of tensile stress-strain properties of vulcanized test mixes.....	8
11 Precision.....	8
12 Test report.....	8
Annex A (informative) Precision for carbon black formulations.....	9
Annex B (informative) Precision for carbon-black free formulations.....	11
Bibliography.....	13