ISO 18563-2:2024-09 (E)

Non-destructive testing - Characterization and verification of ultrasonic phased array equipment - Part 2: Array probes

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Quantities and symbols 2

5 General compliance 2

6 Technical information for array probes 3

7 Test equipment 4
7.1 Electronic equipment 4
7.2 Test setup 4
7.2.1 General 4
7.2.2 Contact technique 4
7.2.3 Immersion technique 5

8 Performance tests for array probes 5
8.1 General 5
8.2 Physical aspects 5
8.2.1 Method 5
8.2.2 Acceptance criterion 5
8.3 Relative pulse-echo sensitivity variation 5
8.3.1 General 5
8.3.2 Method 5
8.3.3 Acceptance criteria 6
8.4 Frequency, bandwidth and pulse duration 6
8.4.1 General 6
8.4.2 Method 6
8.4.3 Acceptance criteria 7
8.5 Array probe sensitivity 7
8.5.1 General 7
8.5.2 Method 7
8.5.3 Acceptance criteria 7
8.6 Inter-element cross-talk attenuation (optional) 8
8.6.1 General 8
8.6.2 Method 8
8.6.3 Acceptance criterion 8
8.7 Number of elements out of specification 8
8.7.1 General 8
8.7.2 Method 9
8.7.3 Acceptance criteria 9

Bibliography 10