

DIN EN ISO 19675:2024-10 (E)

Non-destructive testing - Ultrasonic testing - Specification for a calibration block for phased array testing (PAUT) (ISO 19675:2017)

Contents		Page
European foreword		3
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Abbreviated terms	5
5	Manufacture	6
5.1	Steel	6
5.2	Pre-machining and heat treatment	6
5.2.1	Raw blocks	6
5.2.2	Heat treatment	6
5.2.3	Checking prior to final machining	6
5.3	Final machining	7
5.3.1	Dimensions and surface finish	7
5.3.2	Reference marks	7
5.3.3	Velocity checks	7
6	Marking	7
7	Declaration of conformity	10
8	Possible modifications to phased array calibration block	10
Annex A (normative) Determination of material anisotropy		12
Annex B (informative) Description of possible uses of the PAUT calibration block		17
Bibliography		23