ISO 32543-1:2024-05 (E)

Non-destructive testing - Characteristics of focal spots in industrial X -ray systems - Part 1: Pinhole camera radiographic method

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Test equipment 2
4.1 Essential characteristics of the pinhole 2
4.2 Alignment and position of the pinhole camera 3
4.3 Position of the radiographic image detector 4
4.4 Requirements on the radiographic image detector 5
4.5 Image processing equipment for digital images 5
4.6 Loading factors 6

5 Measurement and determination of the focal spot size 6
5.1 Measurement procedure 6
5.2 Measurement with digital technique (preferred method) 7
5.3 Evaluation with digital technique using integrated line profiles (ILP) 8
5.4 Measurement of effective focal spot size visually using film radiographs 10

6 Classificationandresultoffocalspotsizemeasurement 11

Annex A (normative)ValuesfortheclassificationofX-raytubefocalspotsizes 13

Bibliography 15