

# DIN EN ISO 10364:2024-04 (E)

## Structural adhesives - Determination of the pot life (working life) of multi-component adhesives (ISO 10364:2024)

---

<b>Contents</b>		<b>Page</b>
European foreword .....		3
Foreword .....		4
<b>1</b>	<b>Scope</b> .....	<b>5</b>
<b>2</b>	<b>Normative references</b> .....	<b>5</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>5</b>
<b>4</b>	<b>Principle</b> .....	<b>6</b>
<b>5</b>	<b>Apparatus</b> .....	<b>6</b>
<b>6</b>	<b>Procedure</b> .....	<b>7</b>
6.1	Sampling .....	7
6.2	Method 1: Determination from the change in apparent viscosity .....	7
6.3	Method 2: Determination from the change in extrusion rate .....	8
6.4	Method 3: Determination from the reaction temperature .....	9
6.5	Method 4: Determination by means of a drying recorder .....	9
6.6	Method 5: Determination by control of "snap time" .....	10
<b>7</b>	<b>Expression of results</b> .....	<b>12</b>
<b>8</b>	<b>Test report</b> .....	<b>12</b>
<b>Bibliography</b> .....		<b>13</b>