

ISO 6508-2:2023-12 (E)

Metallic materials - Rockwell hardness test - Part 2: Verification and calibration of testing machines and indenters

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	General conditions	1
5	Direct verification of the testing machine	2
5.1	General	2
5.2	Calibration and verification of the test force	2
5.3	Calibration and verification of the depth-measuring system	3
5.4	Calibration and verification of the testing cycle	4
5.5	Calibration and verification of the machine hysteresis	4
6	Indirect verification of the testing machine	4
6.1	General	4
6.2	Procedure	4
6.3	Repeatability	5
6.4	Bias	7
6.5	Uncertainty of measurement	7
7	Calibration and verification of Rockwell hardness indenters	7
7.1	General	7
7.2	Diamond indenter	7
7.2.1	General	7
7.2.2	Direct calibration and verification of the diamond indenter	7
7.2.3	Indirect verification of diamond indenters	8
7.3	Ball indenter	9
7.3.1	Direct calibration and verification of the ball indenter	10
7.3.2	Indirect verification of the ball holder assembly	10
7.4	Marking	11
8	Intervals between direct and indirect calibrations and verifications	11
9	Verification report	12
Annex A (normative) Repeatability of testing machines		13
Annex B (informative) Uncertainty of measurement of the calibration results of the hardness testing machine		15
Bibliography		23