

ISO 204:2023-07 (E)

Metallic materials - Uniaxial creep testing in tension - Method of test

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols and designations	6
5	Principle	7
6	Apparatus	8
6.1	Testing machine	8
6.2	Extension and elongation measuring devices	8
6.2.1	Extension measuring device	8
6.2.2	Elongation measuring device	9
6.3	Heating device, temperature measuring equipment and calibration	9
6.3.1	Permissible temperature deviations	9
6.3.2	Temperature measurement	10
6.3.3	Thermocouples	11
6.3.4	Calibration of the thermocouples	11
7	Test pieces	12
7.1	Shape and dimensions	12
7.1.1	Shape and dimension of smooth test pieces	12
7.1.2	Shape and dimension of notched test pieces	13
7.2	Preparation	13
7.3	Determination of the original cross-sectional area	13
7.4	Marking of the original gauge length, L_0	14
7.5	Determination of the reference length, L_r	14
8	Test procedure	15
8.1	Heating of the test piece	15
8.2	Application of the test force	15
8.3	Test interruptions	16
8.3.1	Planned interruptions of the test	16
8.3.2	Multiple test piece machine with several test pieces in line	16
8.3.3	Combined test	16
8.3.4	Accidental interruption of the test	16
8.4	Recording of temperature and elongation or extension	16
8.4.1	Temperature	16
8.4.2	Elongation and extension	16
8.4.3	Elongation-time curve or extension-time curve	17
9	Determination of results	17
10	Test validity	17
11	Accuracy of the results	17

11.1	Expression of the results	17
11.2	Final uncertainty	18
12	Test report	18
	Annex A (informative) Information concerning drift of thermocouples	23
	Annex B (informative) Information concerning methods of calibration of thermocouples	26
	Annex C (normative) Creep testing using test pieces with V or blunt circumferential notches	27
	Annex D (informative) Method of estimating the uncertainty of the measurement in accordance with the Guide to the expression of uncertainty in measurement (GUM)	30
	Annex E (informative) Representation of results and extrapolation	36
	Bibliography	45