DIN EN ISO 4761:2023-02 (E)

Non-destructive testing of welds - Phased array ultrasonic testing (UT-PA) for thin-walled steel components - Acceptance levels (ISO 4761:2022)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Symbols ... **5**

5 Sensitivity setting and levels ... **6**

6 Acceptance levels ... **6**

7 Evaluation of indications ... **6**

8 Acceptance criteria for two-sided testing ... **7**
8.1 General ... 7
8.2 Longitudinal indications ... 7
8.3 Transverse indications ... 9
8.4 Cumulative length of indications ... 9

9 Acceptance criteria for single-sided testing ... **10**
9.1 General ... 10
9.2 Longitudinal indications ... 10
9.3 Transverse indications ... 11
9.4 Cumulative length of indications ... 11

Bibliography ... **12**