

# DIN EN ISO 28765:2023-03 (E)

## Vitreous and porcelain enamels - Design of bolted steel tanks for the storage or treatment of water or municipal or industrial effluents and sludges (ISO 28765:2022)

<b>Contents</b>		<b>Page</b>
European foreword .....		4
Foreword .....		5
<b>1</b>	<b>Scope</b> .....	<b>6</b>
<b>2</b>	<b>Normative references</b> .....	<b>6</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>7</b>
<b>4</b>	<b>Symbols</b> .....	<b>9</b>
<b>5</b>	<b>Units</b> .....	<b>10</b>
<b>6</b>	<b>Information and requirements to be agreed and documented</b> .....	<b>11</b>
6.1	General .....	11
6.2	Information to be provided by the purchaser .....	11
6.3	Information to be provided by the designer .....	12
<b>7</b>	<b>Applicable standards</b> .....	<b>12</b>
<b>8</b>	<b>Loads</b> .....	<b>13</b>
8.1	General .....	13
8.2	Contents .....	13
8.2.1	General .....	13
8.2.2	Freeboard .....	13
8.2.3	Hydrostatic pressure .....	13
8.2.4	Axial wall forces .....	13
8.2.5	Filling and discharging .....	13
8.3	Tank structure .....	14
8.4	Roof .....	14
8.5	Equipment loads .....	14
8.5.1	General .....	14
8.5.2	Static load .....	14
8.5.3	Dynamic load .....	14
8.6	Access .....	14
8.7	Environmental .....	15
8.7.1	General .....	15
8.7.2	Seismic action .....	15
8.7.3	Wind .....	15
8.7.4	Snow .....	15
8.7.5	Ice .....	15
8.8	Ancillary items .....	15
<b>9</b>	<b>Design</b> .....	<b>16</b>
9.1	General .....	16
9.2	Steel .....	16
9.2.1	Specification .....	16
9.2.2	Effects of the enamelling process .....	16
9.3	Tank .....	16
9.3.1	Load factors .....	16
9.3.2	Tank walls .....	17
9.3.3	Tank roof .....	20

9.3.4	Attachment of walls to floor .....	20
9.3.5	Tank floor .....	20
9.3.6	Ancillary items .....	21
9.3.7	Cathodic protection .....	21
9.4	Openings .....	21
9.4.1	Access manway .....	21
9.4.2	Pipe connections .....	21
9.4.3	Overflows .....	22
9.4.4	Reinforcement of manways and pipe connections in the tank shell .....	22
9.4.5	Connections in the roof .....	22
9.5	Effects of accidents .....	22
9.5.1	Risk assessment .....	22
9.5.2	Explosions .....	23
9.5.3	Uncontrolled fluctuation in input stream characteristics .....	23
<b>10</b>	<b>Vitreous enamel coating .....</b>	<b>23</b>
10.1	Vitreous enamel .....	23
10.2	Coating .....	23
10.3	Vitreous enamel quality .....	23
10.3.1	Preparation and test frequency .....	23
10.3.2	Inspection .....	23
10.3.3	On-site rectification .....	24
10.4	Protection during shipping .....	30
10.5	Maintenance .....	30
<b>11</b>	<b>Installation .....</b>	<b>30</b>
11.1	General information .....	30
11.2	Foundations .....	30
11.3	Inspection of the vitreous enamel coating at the construction site .....	30
<b>12</b>	<b>Disinfection .....</b>	<b>31</b>
	<b>Bibliography .....</b>	<b>32</b>