

# ISO 7963:2022-10 (E)

## Non-destructive testing - Ultrasonic testing - Specification for calibration block No. 2

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
<b>1</b>	<b>Scope .....</b>	<b>1</b>
<b>2</b>	<b>Normative references .....</b>	<b>1</b>
<b>3</b>	<b>Terms and definitions .....</b>	<b>1</b>
<b>4</b>	<b>Manufacture .....</b>	<b>1</b>
4.1	Steel .....	1
4.2	Dimensions .....	1
4.3	Machining, heat treatment and surface finish .....	2
4.4	Reference marks .....	3
<b>5</b>	<b>Methods of use .....</b>	<b>4</b>
5.1	Setting of the time base .....	4
5.1.1	General .....	4
5.1.2	Setting of the time base up to 125 mm steel with a straight-beam probe .....	4
5.1.3	Setting of the time base for 100 mm or 125 mm steel with a miniature angle-beam probe ...	4
5.2	Sensitivity setting and probe checking .....	5
5.2.1	General .....	5
5.2.2	Sensitivity setting with a straight-beam probe .....	5
5.2.3	Miniature angle-beam probes .....	6
<b>6</b>	<b>Declaration of conformity .....</b>	<b>7</b>
Bibliography .....		9