

ISO 1461:2022-08 (E)

Hot dip galvanized coatings on fabricated iron and steel articles - Specifications and test methods

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	General requirements	3
4.1	General	3
4.2	Hot dip galvanizing bath	4
4.3	Information to be supplied by the purchaser	4
4.4	Safety	4
5	Acceptance inspection and sampling	4
6	Galvanized coating properties	4
6.1	Appearance	4
6.2	Thickness	5
6.2.1	General	5
6.2.2	Test methods	5
6.2.3	Reference areas	6
6.3	Renovation	7
6.4	Adhesion	7
6.5	Acceptance criteria	8
7	Declaration of compliance	9
Annex A (normative) Information to be supplied		10
Annex B (normative) Safety and process requirements		12
Annex C (informative) Renovation of uncoated or damaged areas		13
Annex D (informative) Determination of thickness		14
Annex E (informative) Corrosion resistance of galvanized coatings		15
Bibliography		16