

ISO 19983:2022-06 (E)

Rubber - Determination of precision of test methods

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols	2
5	Interlaboratory test programme	3
6	Procedures	3
6.1	Application	3
6.2	Repeatability conditions	4
6.3	Day-to-day repeatability conditions	4
6.4	Reproducibility conditions	4
6.5	Testing elements	4
6.6	Planning	4
6.7	Methodology	5
6.7.1	Method A	5
6.7.2	Method B	6
6.7.3	Method A vs Method B -- Day-to-day repeatability value	6
6.7.4	Method A vs Method B -- Number of replicates	6
6.8	Detection of outliers	6
6.9	Treatment of outliers	7
7	Report	8
Annex A (normative) Calculations for method A		9
Annex B (normative) Calculations for method B		12
Annex C (normative) Calculating the h and k values (Mandel's statistics)		13
Annex D (informative) Example of general precision determination		15
Annex E (informative) Guidance for using precision results		20
Annex F (informative) Example of outlier treatment for method B		22
Bibliography		31