

ISO/TR 20580:2022-07 (E)

Preparation of metallographic specimens

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Preliminary preparation	1
4.1	Selection of metallographic specimens	1
4.1.1	General	1
4.1.2	General studies or routine work	1
4.1.3	Study of failures	1
4.2	Selection of type of section to be examined	2
4.3	Size of metallographic specimens	3
4.4	Cutting of metallographic specimens	3
4.5	Marking of metallographic specimens	3
4.6	Cleaning	3
4.7	Mounting	3
4.7.1	General	3
4.7.2	Mechanical mounting	4
4.7.3	Plastic mounting:	4
5	Grinding	5
5.1	Planar or rough grinding	5
5.2	Fine grinding	5
5.2.1	General	5
5.2.2	Manual methods	5
5.2.3	Automated methods	6
6	Polishing	6
6.1	General	6
6.2	Mechanical polishing	6
6.2.1	Rough polishing	6
6.2.2	Fine polishing	6
6.3	Electrolytic polishing	6
6.4	Chemical polishing	7
6.5	Vibratory polishing	7
7	Microstructure revelation	7
7.1	General	7
7.2	Optical method	7
7.3	Etching method	7
7.3.1	Chemical etching [13]	7
7.3.2	Electrolytic etching [21]	7
7.3.3	Constant potential etching	8
7.3.4	Ion sputtering etching (cathode vacuum etching)	8
7.3.5	High temperature relieving etching	8
7.4	Interference layer method	8
Annex A (informative)	Etchants for metals	9
Bibliography		16