DIN 51309:2022-08 (E)

Materials testing machines - Calibration of static torque measuring devices

Contents

Page

Foreword 4

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Symbols 6

5 Characteristics of the torque measuring device 8
5.1 Description and marking of the torque measuring device 8
5.2 Torque application 8
5.3 Measurement of the torque by deformation 8

6 Calibration of the torque measuring device 8
6.1 General 8
6.1.1 Requirements 8
6.1.2 Overload check 9
6.2 Resolution of the display unit 9
6.2.1 Scale indication 9
6.2.2 Digital indication 9
6.2.3 Indication fluctuation 10
6.2.4 Resolution and its unit 10
6.2.5 Lower limit of measurement range 10
6.3 Preparation for calibration 10
6.3.1 Display unit 10
6.3.2 Temperature equalization 10
6.3.3 Transducer zero value I_s 10
6.3.4 Mounting direction, transducer connection 10
6.4 Calibration procedure 10
6.4.1 Scope of the calibration and procedure 10
6.4.2 Preloading 11
6.4.3 Mounting position 11
6.4.4 Number of measurement series and torque steps 11
6.4.5 Loading conditions 13
6.4.6 Displayed value corrected for the zero value X_j (M_K) 13
6.4.7 Evaluation of the torque measuring device 13
6.4.8 Short-term creep 16

7 Classification of the torque measuring device 16
7.1 General 16
7.2 Classification principle 17
7.3 Lower limit of the measurement range and classification criteria 17
7.3.1 Lower limit of measurement range 17
7.3.2 Classification criteria 17
7.4 Calibration certificate and recalibration 18
7.4.1 Calibration certificate 18
7.4.2 Recalibration 19

8 Designation 19

Annex A (normative) **Application of calibrated torque measuring devices** **20**

Annex B (normative) **Recommended dimensions for torque transducers, including couplings for their adaptation to torque calibration machines** **21**

Annex C (informative) **Determination of the relative expanded measurement uncertainty *W* for the calibration of torque measuring devices** **22**
C.1 General **22**
C.2 Determination of the measurement uncertainty of the fitted calibration result for the calibration of torque measuring devices **22**
C.2.1 Model **22**
C.2.2 Measurement uncertainty budget **23**

Annex D (informative) **Calibration procedure** **27**

Bibliography **28**

Figures

Figure B.1 — Adaptation dimensions on a torque transducer with cylindrical shaft ends **21**

Figure D.1 — Example of preloadings and measurement series for classes 0,05 and 0,1 ..... **27**

Figure D.2 — Example of preloadings and measurement series of square drive transducers for classes 0,2 and 0,5 ..... **27**

Figure D.3 — Example of preloadings and measurement series of square drive transducers for classes 1 to 5 ..... **27**

Tables

Table 1 — Symbols, units and designation **6**

Table 2 — Number of measurement series required **12**

Table 3 — Classification characteristics of the torque measuring devices **17**

Table B.1 — Recommended dimensions for cylindrical shaft ends of a torque transducer **21**

Table C.1 — Distribution functions for the calculation of the relative standard deviations for the parameters calculated from the spans determined empirically **24**

Table C.2 — Example of the tabular calculation of the relative standard measurement uncertainty *w* for torque measuring devices for static torques **26**