DIN EN ISO 7500-1 Beiblatt 1:2022-06 (E)

Metallic materials - Calibration and verification of static uniaxial testing machines - Part 1: Tension/compression testing machines - Calibration and verification of the force-measuring system - Supplement 1: General for requirements, calibration and verification of tension, compression and flexion testing machines

Contents

Page

Foreword ... 3
1 Scope ... 4
2 Normative references ... 4
3 Terms and definitions ... 4
4 Verification criteria ... 4
4.1 Machine frame ... 4
4.2 Measuring device ... 5
4.3 Clamping device ... 5
4.3.1 General ... 5
4.3.2 Clamping device for tensile testing machines ... 5
4.3.3 Clamping device for compression testing machines ... 5
4.3.4 Bending device ... 7
4.4 Safety aspects ... 7
5 Information on basic conditions for verification and calibration ... 7
5.1 Verification of machine frame with grips (DIN EN ISO 7500-1:2018-06, Clause A.2) ... 7
5.1.1 Verification of force application components for tensile testing machines ... 7
5.1.2 Verification of force application components for compression testing machines ... 7
5.1.3 Verification of force application components for flexion testing machines ... 8
5.1.4 Verification of axial force application ... 8
5.2 Calibration of the force-measuring system ... 9
5.3 Installation of the force-proving instrument for the testing of tensile testing machines ... 10
5.4 Dynamic error of measurement ... 10
Bibliography ... 12

Figures

Figure 1 — Loading platen with centre bore ... 7
Figure 2 — Example of measuring the deflection of the loading platen ... 8
Figure 3 — Test force over time at various points in the measurement chain ... 11

Tables

Table 1 — Recommended requirements for loading platens ... 6