

ISO 1352:2021-12 (E)

Metallic materials - Torque-controlled fatigue testing

Contents		Page
Foreword		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols and abbreviated terms	3
5	Principle of test	4
6	Test plan	5
7	Shape and size of specimen	5
	7.1 Form	5
	7.2 Dimensions	7
	7.2.1 Specimens of circular cross-section	7
	7.2.2 Specimens with tubular cross-section	8
8	Preparation of specimens	8
	8.1 General	8
	8.2 Machining procedure	8
	8.3 Sampling and marking	9
	8.4 Surface conditions of specimen	9
	8.5 Dimensional checks	10
	8.6 Storage and handling	10
9	Apparatus	10
	9.1 Testing machine	10
	9.1.1 General	10
	9.1.2 Torque cell	10
	9.1.3 Gripping of specimen	11
	9.1.4 Alignment check	11
	9.1.5 Axial force	11
	9.2 Heating system	12
	9.3 Instrumentation for test monitoring	12
	9.3.1 Recording system	12
	9.3.2 Cycle counter	12
	9.3.3 Checking and verification	13
10	Test procedure	13
	10.1 Mounting of specimen	13
	10.2 Frequency of testing	13
	10.3 Heating for the isothermal elevated temperature test	13
	10.4 Application of torque	13
	10.5 Calculation of nominal torsional (shear) stress	13
	10.6 Recording of temperature and humidity	14
	10.7 Failure and termination criteria	14
	10.7.1 Failure	14
	10.7.2 Termination	14
11	Measurement uncertainty	14
12	Test report	15
Annex A (informative)	Presentation of results	16

Annex B (informative) Verification of alignment of torsional fatigue testing machines	20
Annex C (informative) Measuring uniformity of torsional strain (stress) state	22
Annex D (informative) Estimation of measurement uncertainty	25
Bibliography	27