DIN EN ISO 21646:2022-09 (E)

Solid recovered fuels - Sample preparation (ISO 21646:2022)

Contents

Page

European foreword ... **4**

Foreword ... **5**

Introduction ... **6**

1 Scope ... **8**

2 Normative references ... **8**

3 Terms and definitions ... **8**

4 Symbols ... **11**

5 Safety remarks ... **11**

6 Principles of correct sample preparation ... **11**

7 Quality control and sources of error ... **13**

8 Apparatus ... **14**
8.1 Selection of equipment ... 14
8.2 Apparatus for sample division ... 15
8.2.1 Scoops and shovels (sampling tools) ... 15
8.2.2 Riffle boxes ... 16
8.2.3 Rotary sample dividers ... 17
8.3 Apparatus for particle size reduction ... 18
8.3.1 Shredder ... 18
8.3.2 Coarse cutting mill ... 18
8.3.3 Cutting mill ... 18
8.4 Sieves ... 18
8.5 Balance ... 18

9 Sample preparation procedure ... **19**
9.1 General ... 19
9.2 Step 1: Collecting the relevant information of the material for sample preparation ... 19
9.3 Step 2: Making a sample preparation plan ... 19
9.3.1 General ... 19
9.3.2 Sample division ... 19
9.3.3 Particle size reduction of a sample ... 19
9.3.4 Retaining the minimum (sub-)sample mass ... 22
9.4 Step 3: Performing the sample preparation plan ... 23

10 Methods for homogenization and sample division ... **23**
10.1 General ... 23
10.2 Homogenization ... 23
10.3 Sample division methods ... 23
10.3.1 General ... 23
10.3.2 Riffling ... 23
10.3.3 Strip division ... 24
10.3.4 Long strip ... 25
10.3.5 Manual increment division ... 25
10.3.6 Rotary sample divider ... 26
10.3.7 Fractional shovelling ... 26
10.3.8 Quartering ... 27

11 Methods for mass and particle size reduction of laboratory samples and general analysis samples **28**
11.1 General 28
11.2 Initial sample division 28
11.3 Initial mass determination 28
11.4 Pre-drying 28
11.5 Particle size reduction to < 30 mm 29
11.6 Sample division of < 30 mm material 30
11.7 Particle size reduction of < 30 mm material to < 1 mm 30
11.8 Sample division of < 1 mm material 31
11.9 Particle size reduction of < 1 mm material to < 0,25 mm 31
12 Handling considerations of the general analysis sample and the test portion **32**
12.1 Key concepts 32
12.2 Sequence of preparation procedures 33
13 Storage, preservation and labelling of samples **33**
14 Sample preparation report **33**
15 Precision **34**
Annex A (normative) **Determination of the shape factor** **35**
Annex B (normative) **Determination of the changing shape factor** **36**
Annex C (informative) **Examples of sample preparation procedures** **38**
Annex D (normative) **Guidelines for choosing sample preparation procedures** **42**
Annex E (informative) **Relationship between minimum amount of sample and particle size – Formula for the estimation of the minimum amount of sample** **51**
Annex F (normative) **Sample preparation equipment** **54**
Annex G (normative) **Characteristics of the laboratory sample for chemical analysis of solid recovered fuel** **55**
Annex H (informative) **Data on the precision of sample preparation** **57**
Annex I (informative) **Results of ruggedness testing** **60**
Bibliography **68**