

ISO 4259-4:2021-12 (E)

Petroleum and related products - Precision of measurement methods and results - Part 4: Use of statistical control charts to validate 'in-statistical-control' status for the execution of a standard test method in a single laboratory

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms, definitions, symbols and abbreviated terms	1
3.1	Specific terms and definitions	2
3.2	Symbols and abbreviated terms	2
4	Statistical control in the execution of a standard test method by a laboratory	3
4.1	General	3
4.2	Control chart description	4
4.2.1	General	4
4.2.2	I- and MR-charts	4
4.2.3	I-chart sensitivity enhancement strategy	4
4.2.4	In-statistical-control conditions	5
4.3	Control chart work process	5
4.3.1	General	5
4.3.2	Stage 1 of control chart work process	5
4.3.3	Stage 2 of control chart work process	9
4.4	QC material batch change transition	11
4.4.1	General	11
4.4.2	Procedure 1, concurrent testing	12
4.4.3	Procedure 2, Q-chart	12
4.4.4	Procedure 3, dynamically updated I-chart with EWMA	12
5	Guidance for insufficient variation or non-normal data	13
5.1	General requirement	13
5.2	How to deal with insufficient variation or non-normal data	13
5.2.1	Insufficient variation	13
5.2.2	Non-normal data	14
	Annex A (informative) Details of the control chart work process	15
	Annex B (normative) Check procedures	34
	Bibliography	36