DIN EN ISO 6330:2022-03 (E)

Textiles - Domestic washing and drying procedures for textile testing (ISO 6330:2021)

Contents

Page

European foreword 4

Foreword 5

Introduction 6

1 Scope 7

2 Normative references 7

3 Termsanddefinitions 7

4 Principle 8

5 Apparatus and materials 9
5.1 Automatic washing machines 9
5.1.1 Reference washing machine Type A -- Horizontal axis, front-loading type 9
5.1.2 Reference washing machine Type B -- Vertical axis, top-loading agitator type 9
5.1.3 Reference washing machine Type C -- Vertical Axis, top-loading pulsator type 9
5.2 Tumble dryers 9
5.2.1 Type A1 tumble dryer -- Vented 9
5.2.2 Type A2 tumble dryer -- Condenser 9
5.2.3 Type A3 tumble dryer -- Large vented 9
5.3 Electrically (dry) heated flat-bed press 9
5.4 Line drying 9
5.5 Drying racks 9
5.6 Ballasts 9
5.6.1 Type I, 100 % cotton ballast 9
5.6.2 Type II, 50 % cotton/50 % polyester ballast 9
5.6.3 Type III, 100 % polyester ballast 9
5.6.4 Other ballast 10

6 Reagents 10
6.1 Reference detergents 10
6.1.1 Reference detergent 1 10
6.1.2 Reference detergent 2 10
6.1.3 Reference detergent 3 10
6.1.4 Reference detergent 4 10
6.1.5 Reference detergent 5 10
6.1.6 Reference detergent 6 11
6.1.7 Reference detergent 7 11
6.2 Water 11
6.2.1 Water hardness 11
6.2.2 Water pressure 11
6.2.3 Cold-water inlet temperature 11

7 Conditioning and testing atmosphere 11

8 Wash load 11
8.1 Total wash load 11
8.2 Number of specimens 11

8.3 Selection of ballast 12
8.4 Ratio of load to ballast 12
9 Washing procedure 12
10 Drying procedure 13
10.1 General 13
10.2 Open-air dry 13
10.2.1 General 13
10.2.2 Procedure A -- Line dry 13
10.2.3 Procedure B -- Line drip dry 13
10.2.4 Procedure C -- Flat dry 13
10.2.5 Procedure D -- Flat drip dry 14
10.3 Procedure E -- Flat press 14
10.4 Procedure F -- Tumble dry 14
10.4.1 General 14
10.4.2 Endpoint moisture content by setting time 14
10.4.3 Endpoint overdry state by setting time 14
10.4.4 Endpoint moisture content by automatic tumble dryer sensing 15
11 Domestic washing and drying procedure report 15
AnnexA (normative)SpecificationforreferencewashingmachineTypeA--Horizontalaxis, front-loading type 16
Annex B (normative) Specificationfor wash procedures for reference washing machine Type A 19
Annex C (normative) Specification for machines and procedures for reference washing machineTypeB--Verticalaxis,top-loadingagitatortype 24
Annex D (normative)SpecificationforreferencewashingmachineTypeC--Verticalaxis, top-loading pulsator type 25
Annex E (normative)Specificationforwashingproceduresforreferencewashingmachine Type C 26
Annex F (normative)Specificationfortumbledryers 27
Annex G (normative)Specificationsforallballasttypesusedinwashing 28
Annex H (normative) Nominal percentage composition for non-phosphate powder reference detergent 1 30
Annex I (normative) Nominal percentage composition for non-phosphate reference detergent 2 32
Annex J (normative) Nominal percentage composition for non-phosphate reference detergent 3 33
Annex K (normative) Nominal percentage composition for reference detergent 4 34
Annex L (normative) Nominal percentage composition for reference detergent 6 35
Annex M (normative) Nominal percentage composition for reference detergent 7 36
Annex N (normative)Distributionandmixingofreferencedetergent2,3,or6 37
Annex O (normative)Determinationofcycledryingtimefortumbledryerswithatimer device 39
Bibliography 42