

DIN EN ISO 19957:2021-12 (E)

Footwear - Test methods for heels - Heel pin holding strength (ISO 19957:2021)

| Contents | | Page |
|-------------------------|--|-------------|
| European foreword | | 3 |
| Foreword | | 4 |
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Terms and definitions | 5 |
| 4 | Apparatus and material | 5 |
| 5 | Sampling and preparation | 6 |
| 5.1 | Number of test specimens | 6 |
| 5.2 | Preparation | 6 |
| 5.2.1 | To measure heel pin holding properties of heel materials | 6 |
| 5.2.2 | To test a made shoe | 7 |
| 5.2.3 | Attachment to tensile testing machine | 7 |
| 6 | Test method | 8 |
| 6.1 | Principle | 8 |
| 6.2 | Procedure | 8 |
| 7 | Expression of results | 10 |
| 7.1 | Heel pin holding strength of the heel material | 10 |
| 7.2 | Average depth of pin penetration | 10 |
| 7.3 | Heel nailing of commercial production | 10 |
| 8 | Test report | 10 |