

DIN 54461:2021-03 (E)

Structural adhesives - Testing of adhesive bonds - Bending peel test

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Principle	5
5	Test apparatuses	5
6	Pre-treatment and bonding	5
6.1	Pre-treatment of rigid adherends (adherends 1)	5
6.2	Pre-treatment of adherends to be peeled off (adherends 2)	5
6.3	Preparation of the specimen	5
7	Procedure	7
8	Evaluation	10
9	Test report	10
Figures	Figure 1 -- Specimen for the bending peel test	6
	Figure 2 -- Application of pasty adhesive (adhesive bead)	7
	Figure 3 -- Indenter	8
	Figure 4 -- Arrangement of indenter and adherends	9
	Figure 5 -- Example of a peel diagram	10