

DIN EN ISO 21645:2021-09 (E)

Solid recovered fuels - Methods for sampling (ISO 21645:2021)

| Contents | | Page |
|----------------------------|--|-------------|
| European foreword | | 4 |
| Foreword | | 5 |
| Introduction | | 6 |
| 1 | Scope | 8 |
| 2 | Normative references | 8 |
| 3 | Terms and definitions | 9 |
| 4 | Symbols | 14 |
| 5 | Principle | 15 |
| 6 | Development of a sampling plan | 15 |
| 6.1 | Principle | 15 |
| 6.2 | Definition of overall objectives | 16 |
| 6.3 | Definition of a lot and determining lot size | 16 |
| 6.3.1 | General | 16 |
| 6.3.2 | Definition of a lot in case of sampling from a material flow | 17 |
| 6.3.3 | Definition of a lot in case of transport by a vehicle | 17 |
| 6.3.4 | Definition of a lot in case of transport by ship | 17 |
| 6.3.5 | Definition of a lot in case of sampling from a static lot | 17 |
| 6.4 | Determination of the sampling procedure | 17 |
| 6.5 | Determination of the number of increments | 18 |
| 6.6 | Determination of minimum sample mass | 18 |
| 6.7 | Determination of the minimum increment mass | 18 |
| 6.7.1 | Determination of minimum increment mass for material flows | 18 |
| 6.7.2 | Determination of the minimum increment mass for static lots, vehicles or ships | 18 |
| 6.8 | Determination of the planned increment and planned sample amounts | 18 |
| 6.9 | Selection of distribution of increments over a lot | 19 |
| 6.9.1 | General | 19 |
| 6.9.2 | Determination of the distribution of the increments when sampling from a material flow .. | 19 |
| 6.9.3 | Determination of the distribution of the increments when sampling from a vehicle(s) | 19 |
| 6.9.4 | Implementation of sampling from a static lot | 20 |
| 6.10 | Sampling equipment and implements | 21 |
| 7 | Implementation of the sampling plan | 21 |
| 7.1 | Steps before actual sampling | 21 |
| 7.2 | Steps during sampling | 21 |
| 7.3 | Steps after sampling | 21 |
| 8 | Handling and storage of samples | 22 |
| 9 | Precision | 22 |
| Annex A (normative) | Procedure for the development of a sampling plan | 23 |
| Annex B (normative) | Sampling plan | 26 |

| | |
|---|-----------|
| Annex C (informative) Example of a sampling plan | 30 |
| Annex D (normative) Sampling equipment and implements | 35 |
| Annex E (normative) Determination of minimum sample mass | 40 |
| Annex F (normative) Determination of increment mass for sampling from material flows | 45 |
| Annex G (normative) Determination of increment mass for sampling from static lots, vehicles or ships | 48 |
| Annex H (normative) Implementation of sampling plan from a material flow | 49 |
| Annex I (normative) Implementation of the sampling plan from a static lot or vehicle | 53 |
| Annex J (normative) Minimum sample mass required for analysis | 55 |
| Annex K (informative) Additional information about precision | 58 |
| Annex L (informative) Examples for stratified and stratified random sampling | 61 |
| Bibliography | 63 |