

DIN ISO 21194:2020-12 (E)

Elastic adhesives - Testing of adhesively bonded joints - Bead peel test (ISO 21194:2019)

	Contents	Page
Foreword		5
1 Scope		6
2 Normative references		6
3 Terms and definitions		6
4 Principle		6
5 Sample preparation		6
5.1 Materials and surface treatment		6
5.2 Adhesive application		6
6 Curing the adhesive		7
7 Ageing		7
8 Implementation		8
9 Evaluation		8
10 Test report		9
Annex A (informative) Example of an ageing method		10
Annex B (informative) Example of an evaluation according to this document		11
Bibliography		12