

ISO 20890-4:2020 (E)

Guidelines for in-service inspections for primary coolant circuit components of light water reactors — Part 4: Visual testing

Contents

| | |
|---------|--|
| | Foreword |
| 1 | Scope |
| 2 | Normative references |
| 3 | Terms and definitions |
| 4 | Inspection technique |
| 5 | Requirements |
| 5.1 | Test personnel |
| 5.1.1 | Task of NDT personnel |
| 5.1.2 | Personnel requirements |
| 5.2 | Test area |
| 5.3 | Optical auxiliaries and combined device system |
| 5.3.1 | General |
| 5.3.2 | Image quality and resolution |
| 5.3.3 | Construction |
| 5.3.3.1 | General |
| 5.3.3.2 | Endoscopes and video-endoscopes |
| 5.3.3.3 | Cameras |
| 5.3.4 | Lighting equipment for the remote visual testing |
| 5.3.5 | Data storage medium |
| 5.3.6 | Test robots |
| 6 | Testing |
| 6.1 | Preparation |
| 6.1.1 | General |
| 6.1.2 | Test location |
| 6.2 | Performance |
| 6.2.1 | General |
| 6.2.2 | Direct visual testing |
| 6.2.3 | Remote visual testing |
| 6.2.4 | Mechanized visual testing |
| 6.3 | Evaluation |
| 6.4 | Final measures |
| 7 | Recording |
| Annex A | (informative) Examples of a test image |
| Annex B | (informative) Test procedures |