

ISO 8222:2020-03 (E)

Petroleum measurement systems - Calibration - Volumetric measures, proving tanks and field measures (including formulae for properties of liquids and materials)

| Contents | | Page |
|--------------------|--|-------------|
| Foreword | | v |
| Introduction | | vi |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms, definitions, symbols and units | 1 |
| 3.1 | Terms and definitions | 1 |
| 3.2 | Symbols and units | 8 |
| 4 | Traceability | 9 |
| 5 | General design characteristics of volumetric measures | 10 |
| 5.1 | General design | 10 |
| 5.2 | Design to indicate the volume -- Resolution | 12 |
| 5.2.1 | Neck size | 12 |
| 5.2.2 | Gauge glass | 12 |
| 5.2.3 | Scales | 13 |
| 5.2.4 | Adjustment of scale and calibrated volume | 15 |
| 5.2.5 | Levelling | 15 |
| 5.3 | Additional design aspects | 15 |
| 5.3.1 | Temperature measurement | 15 |
| 5.3.2 | Valves and connections | 16 |
| 5.3.3 | Size of measures | 17 |
| 5.4 | Filling and drainage | 18 |
| 5.4.1 | Drainage times and fluids | 18 |
| 5.4.2 | Filling and drainage methods | 19 |
| 5.5 | Markings | 20 |
| 6 | Test measures | 21 |
| 6.1 | Overview | 21 |
| 6.2 | Design and construction of test measures | 23 |
| 7 | Proving tanks | 24 |
| 7.1 | Overview | 24 |
| 7.2 | General construction | 28 |
| 7.3 | Bottom neck | 28 |
| 7.4 | Strength | 29 |
| 7.5 | Support | 29 |
| 7.6 | Size | 29 |
| 7.7 | Mobility | 29 |
| 7.8 | Overflow and vapour recovery | 29 |
| 7.9 | Filling and drainage | 29 |
| 8 | Alternative designs | 30 |
| 8.1 | High-accuracy designs | 30 |
| 8.2 | Automatic pipettes | 30 |
| 8.3 | Proving tanks with bottom sight gauge | 30 |

| | | |
|-------|--|----|
| 9 | Calibration | 31 |
| 9.1 | General | 31 |
| 9.2 | Common calibration procedures | 31 |
| 9.3 | Gravimetric calibration | 33 |
| 9.3.1 | Principle | 33 |
| 9.3.2 | Calibration circuit and equipment | 33 |
| 9.3.3 | Procedure for calibrating a measure gravimetrically | 34 |
| 9.4 | Volumetric calibration | 34 |
| 9.4.1 | Principle | 34 |
| 9.4.2 | Calibration circuit and equipment | 35 |
| 9.4.3 | Procedure for calibrating a measure volumetrically (water pour) | 36 |
| 9.4.4 | Procedure for calibrating a measure volumetrically (water withdraw) | 36 |
| 9.4.5 | Additional notes on procedures | 37 |
| 9.5 | Calibration by reference meter | 38 |
| 9.5.1 | Principle | 38 |
| 9.5.2 | Calibration circuit | 38 |
| 9.5.3 | Equipment | 39 |
| 9.5.4 | Procedure for calibration by reference meter | 40 |
| 9.6 | Calibration of neck scales | 40 |
| 10 | Calculations | 41 |
| 10.1 | Overview | 41 |
| 10.2 | Reference volume | 41 |
| 10.3 | Transferred volume (volumetric method) | 42 |
| 10.4 | Transferred volume (gravimetric method) | 43 |
| 10.5 | Calibrated volume of test device | 44 |
| 10.6 | Multiple fills | 45 |
| 10.7 | Calibration of a measure using a reference measure | 45 |
| 10.8 | Calibration of a flowmeter using a measure as reference | 46 |
| 10.9 | Calibration of a displacement (pipe) prover using a measure as reference | 46 |
| 11 | Calibrating and setting the neck and scale | 46 |
| 11.1 | Calibrating the neck | 46 |
| 11.2 | Setting the scales | 47 |
| 12 | Safety | 48 |
| | Annex A (informative) Properties of fluids and materials | 49 |
| | Annex B (informative) Temperature measurement and thermometers | 63 |
| | Annex C (informative) Standard glass contents measures | 65 |
| | Annex D (informative) Meniscus reading | 66 |
| | Annex E (informative) Accuracy and uncertainty of volumetric measures | 67 |
| | Bibliography | 68 |