

ISO 21256-2:2020-01 (E)

Fine bubble technology - Cleaning applications - Part 2: Test method for cleaning machine-oil stained surfaces of machined metal parts

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Principle	1
5 Reagents and materials	2
6 Apparatus	2
6.1 Test equipment.....	2
6.2 Oil content meter.....	3
7 Preparation of test pieces	4
7.1 Test pieces.....	4
7.2 Method for depositing oil stain on the test pieces.....	4
8 Procedure	4
8.1 Test procedure.....	4
8.2 Conditions of cleaning test.....	4
8.3 Measurement of test oil on the test piece.....	5
9 Calculation of oil cleaning index of oil stain	5
10 Test report	6
Annex A (informative) Example of a method for depositing oil stain on the test pieces	7
Annex B (informative) Example of infrared spectrum of the test oil applied for oil content meter	13
Bibliography	15