ISO 14428:2019-11 (E)

Carbonaceous materials for the production of aluminium - Cold and tepid ramm ing pastes - Expansion/shrinkage during baking

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Principle 1

5 Apparatus and materials 1

6 Samples 3

7 Procedure 3
7.1 Cleaning 3
7.2 Preparation of vitreous silica materials 4
7.3 Calibration 4
7.4 Test procedure 4

8 Results 4
8.1 Calculation of the correction term 4
8.2 Calculation of the expansion/shrinkage 5
8.2.1 Calculation of expansion or shrinkage for each temperature 5
8.2.2 Calculation of reference points 5
8.2.3 Calculation of shrinkage 5

9 Test report 7