DIN EN ISO 22635:2019-11 (E)

Adhesives - Test method for adhesi ves for plastic or rubber floor coverings or wall coverings - Determination of d imensional changes after accelerated ageing (ISO 22635:2019)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Principle ... **6**

5 Apparatus and materials ... **6**

6 Preparation of test specimens ... **8**
6.1 Conditioning of fibre cement substrate ... 8
6.2 Conditioning of test covering ... 9
6.2.1 Room temperature storage ... 9
6.2.2 Elevated temperature pre-treatment ... 9
6.3 Sampling and conditioning of adhesive ... 9
6.4 Datum points ... 9
6.4.1 Fixing of gauge positions ... 9
6.4.2 Edge to edge measurements ... 9
6.5 Initial measurements of dimensions prior to bonding ... 9
6.6 Preparation of bonded test specimens ... 10
6.6.1 Cleaning ... 10
6.6.2 Application of adhesive ... 10
6.6.3 Bonding ... 10

7 Procedure ... **10**
7.1 Preconditioning ... 10
7.2 Conditioning cycle (accelerated ageing) ... 10
7.3 Subsequent cycles ... 10

8 Evaluation and expression of results ... **11**

9 Test report ... **11**