

# DIN EN ISO 22631:2019-11 (E)

## Adhesives - Test method for adhesives for floor and wall coverings - Peel test (ISO 22631:2019)

---

<b>Contents</b>	<b>Page</b>
European foreword .....	3
Foreword .....	4
<b>1 Scope</b> .....	<b>5</b>
<b>2 Normative references</b> .....	<b>5</b>
<b>3 Terms and definitions</b> .....	<b>5</b>
<b>4 Principle</b> .....	<b>6</b>
<b>5 Apparatus and materials</b> .....	<b>6</b>
<b>6 Preparation of the test specimens</b> .....	<b>9</b>
6.1 Cleaning .....	9
6.2 Sampling of adhesive .....	9
6.3 Conditioning of materials .....	9
6.3.1 Adhesive and floor and wall coverings .....	9
6.3.2 Fibre cement substrate .....	9
6.3.3 Plywood substrate .....	9
6.4 Application of adhesive .....	9
6.5 Bonding of the test covering .....	9
<b>7 Conditioning of the test specimens</b> .....	<b>10</b>
<b>8 Test procedure</b> .....	<b>10</b>
<b>9 Evaluation and expression of results</b> .....	<b>11</b>
<b>10 Test report</b> .....	<b>12</b>
<b>Bibliography</b> .....	<b>13</b>